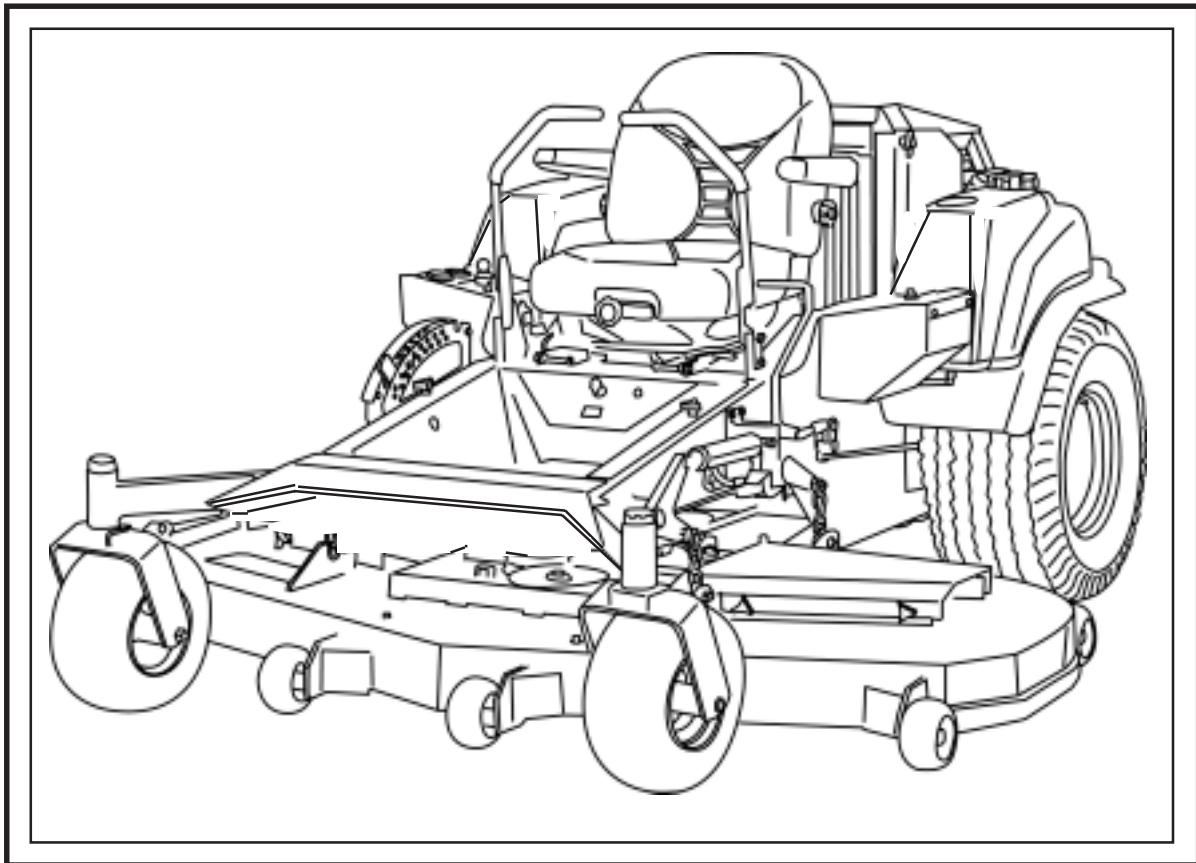


YAZOO IKEES



Parts Manual

Models:

ZHDD61270

ZHDD61340

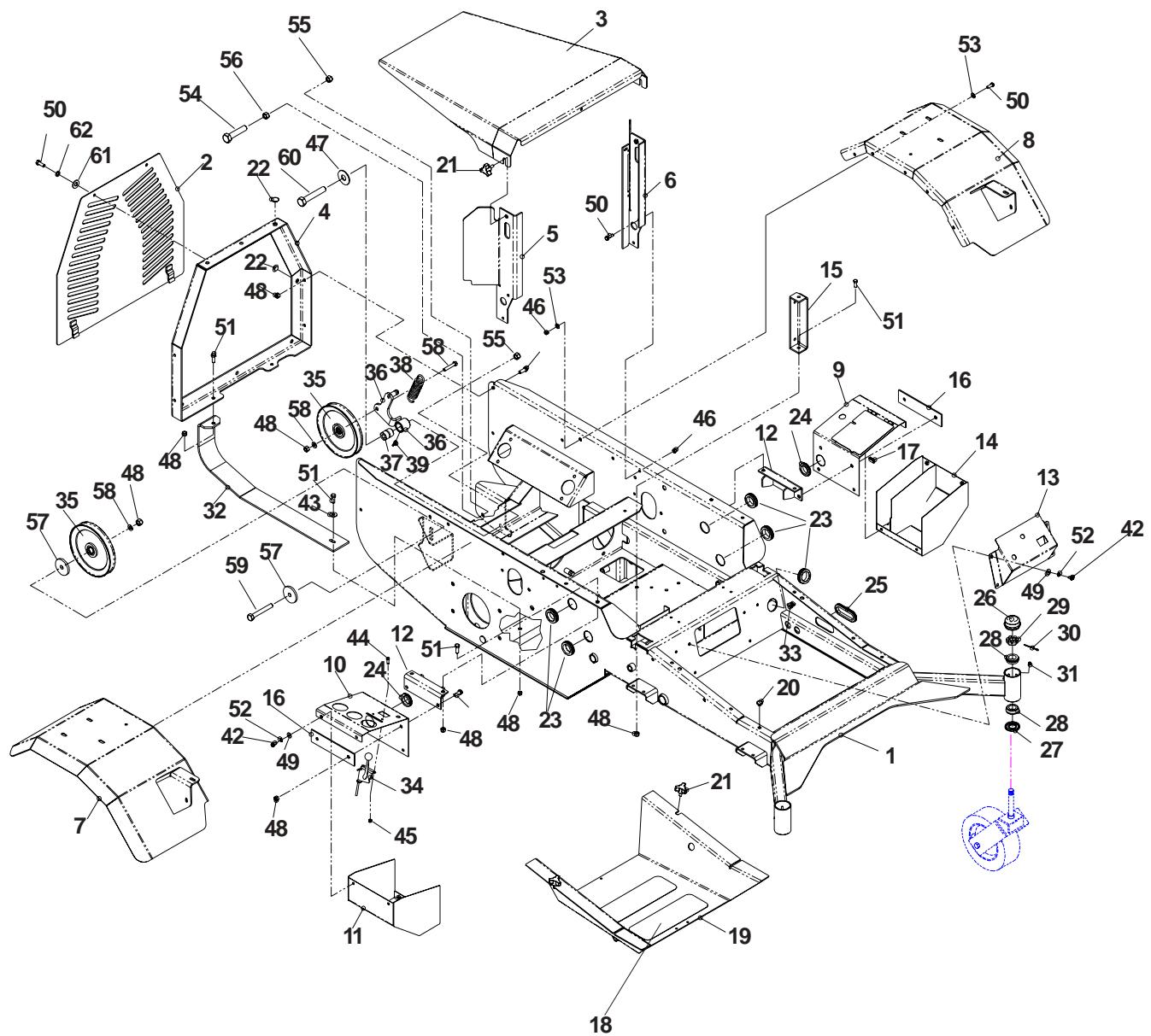
ZHDD72340

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TABLE OF CONTENTS

| | PAGE |
|----------------------------------|------|
| MAIN FRAME ASSEMBLY | 4 |
| ENGINE ASSEMBLY, 26.5 H.P. | 6 |
| ENGINE ASSEMBLY, 34 H.P. | 8 |
| RADIATOR, 26.5 H.P. | 10 |
| RADIATOR, 34 H.P. | 11 |
| MOTION CONTROL | 12 |
| HYDRAULIC ASSEMBLY | 14 |
| HYDRAULIC HOSES & FITTINGS | 16 |
| FUEL GROUP | 18 |
| BRAKE GROUP LINKAGE | 20 |
| SEAT ASSEMBLY | 22 |
| FOOT PEDAL | 24 |
| CASTER ASSEMBLY | 25 |
| DECK LIFT 26.5 H.P. | 26 |
| DECK LIFT 34 H.P. | 28 |
| DECK ASSEMBLY, 61" | 30 |
| DECK ASSEMBLY, 72" | 32 |
| DECALS | 34 |
| ELECTRICAL GROUP | 36 |
| WIRE HARNESS | 38 |
| WIRING SCHEMATIC | 40 |

MAIN FRAME ASSEMBLY



MAIN FRAME ASSEMBLY

ITEM PART NO. QTY. DESCRIPTION

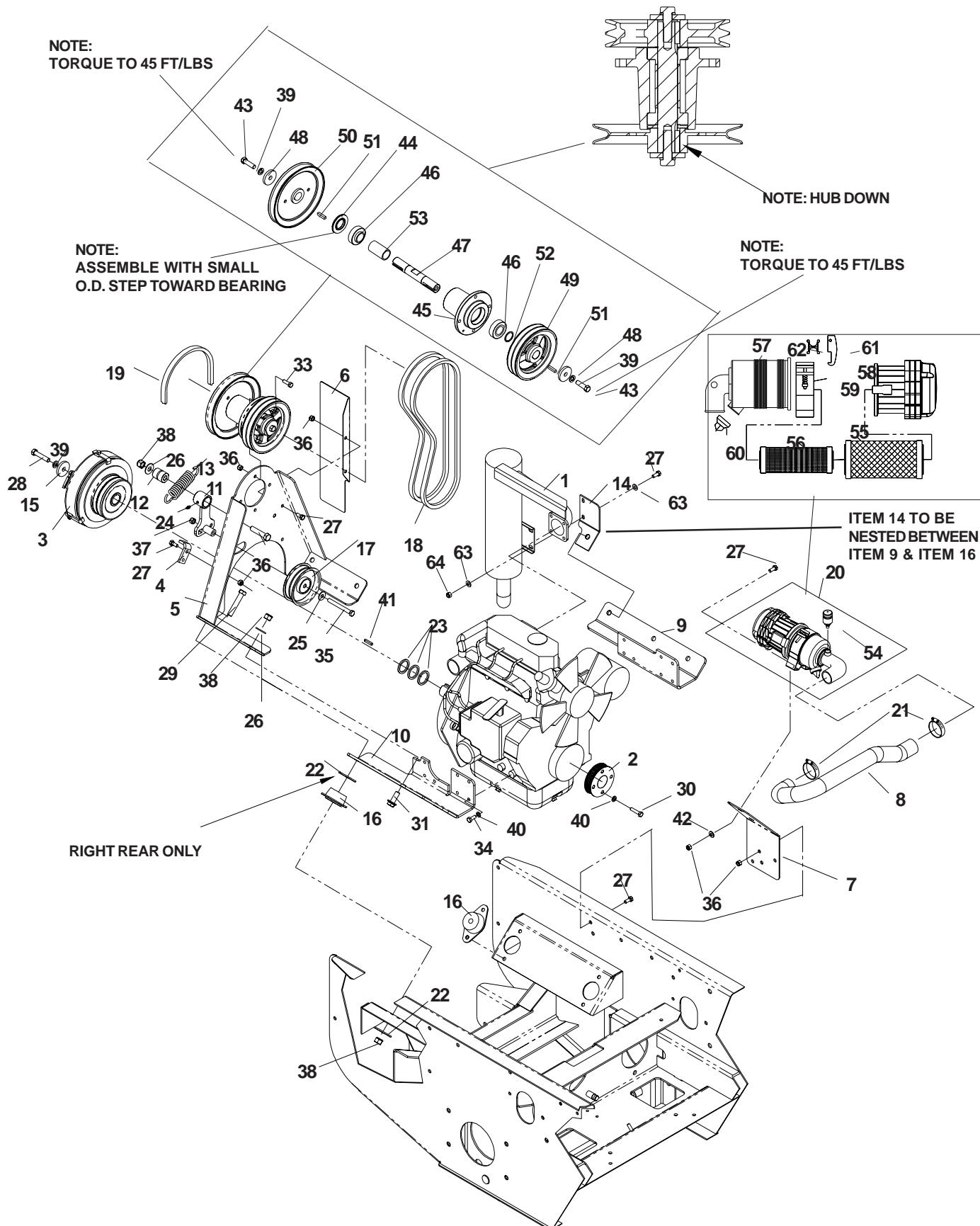
| | | |
|---------------------|----------|--------------------------------|
| 1 106206 | 1 | Frame w/decals |
| 2 108363 | 1 | Panel, back, w/decals |
| 3 107852 | 1 | Hood |
| 4 107846 | 1 | Frame, rear |
| 5 106407 | 1 | Support, right |
| 6 106408 | 1 | Support, left |
| 7 107200 | 1 | Fender, right |
| 8 107199 | 1 | Fender, left |
| 9 107782 | 1 | Panel, top left |
| 10 .. 107779 | 1 | Console panel |
| 11 .. 107777 | 1 | Console, bottom |
| 12 .. 107788 | 2 | Bracket, angle |
| 13 .. 107661 | 1 | Control panel |
| 14 .. 107792 | 1 | Console, bottom |
| 15 .. 108055 | 2 | Support |
| 16 .. 107867 | 2 | Stiffener |
| 17 .. 107232 | 2 | Latch, magnetic |
| 18 .. 977778 | 3 | Pad, abrasive |
| 19 .. 107152 | 1 | Pan, floor |
| 20 .. 102587 | 6 | Stop, rubber |
| 21 .. 104411 | 4 | Knob w/stud |
| 22 .. 107858 | 11 | Grommet, bumper |
| 23 .. 103684 | 7 | Grommet |
| 24 .. 107656 | 2 | Grommet |
| 25 .. 107210 | 1 | Grommet |
| 26 .. 102535 | 2 | Cap, grease |
| 27 .. 102851 | 2 | Seal |
| 28 .. 102543 | 4 | Bearing |
| 29 .. 102852 | 2 | Nut, 1-14, slotted jam |
| 30 .. 102889 | 2 | Pin, cotter, 1/8 x 2 |
| 31 .. 101474 | 2 | Zerk |
| 32 .. 106301 | 2 | Plate, skid |
| 33 .. 104763 | 2 | 'U' clip |
| 34 .. 102732 | 1 | Cable, throttle |
| 35 .. 106348 | 2 | Idler |

ITEM PART NO. QTY. DESCRIPTION

| | | |
|--------------------|----------|---------------------------------------|
| 36 .. 106418 | 1 | Arm |
| 37 .. 106417 | 1 | Bushing |
| 38 .. 103256 | 1 | Spring |
| 39 .. 103300 | 1 | Zerk |
| 42 .. 990362 | 12 | Screw, 1/4-20 x 5/8, tapping |
| 43 .. 990517 | 3 | Washer, 3/8 |
| 44 .. 990411 | 2 | Bolt, #10-24 x 1/2 |
| 45 .. 976977 | 7 | Nut, #10-24, nyloc |
| 46 .. 990717 | 15 | Nut, 5/16-18, nyloc |
| 47 .. 990550 | 1 | Washer, 1/2 |
| 48 .. 976979 | 16 | Nut, 3/8-16, nyloc |
| 49 .. 990598 | 20 | Washer, 1/4 |
| 50 .. 990209 | 16 | Bolt, 5/16-18 x 1 |
| 51 .. 990563 | 18 | Bolt, 3/8-16 x 1 |
| 52 .. 990052 | 12 | Lockwasher, 1/4 |
| 53 .. 990188 | 28 | Washer, 5/16, SAE |
| 54 .. 107026 | 1 | Bolt, 1/2-20 x 2, Gr.8, |
| 55 .. 101331 | 2 | Nut, 1/2-20, nyloc, |
| 56 .. 990258 | 1 | Nut, 1/2-20, |
| 57 .. 106504 | 2 | Washer, heavy |
| 58 .. 990122 | 2 | Washer, 3/8 |
| 59 .. 990629 | 2 | Bolt, 3/8-16 x 2 1/4 |
| 60 .. 108346 | 1 | Bolt, 1/2-20 x 2 1/4 |
| 61 .. 990692 | 2 | Washer, 5/16 |
| 62 .. 990187 | 2 | Lockwasher, 5/16 |
| 976856 | 6 | Wire tie (Not shown) |

ENGINE ASSEMBLY

27 H.P.



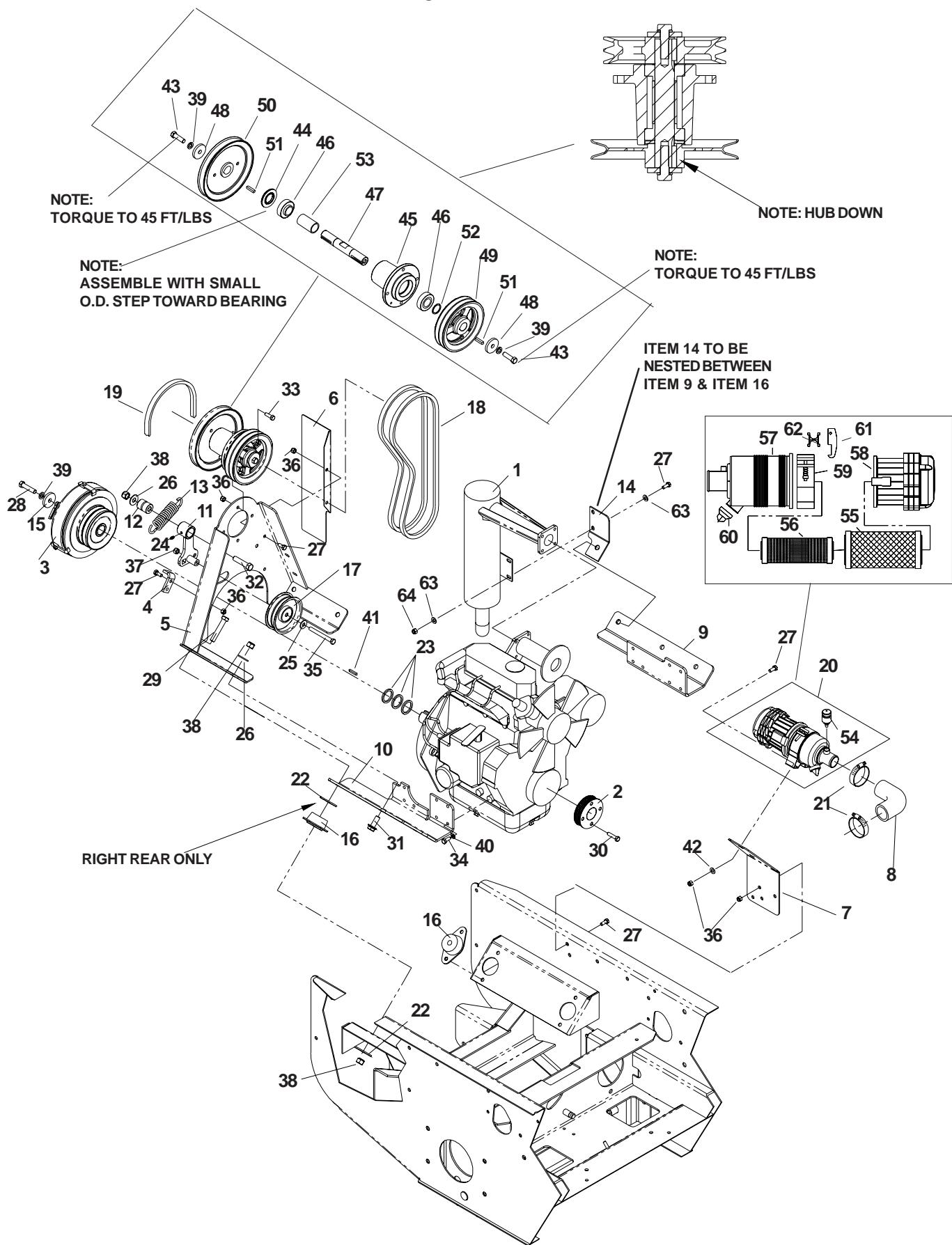
ENGINE ASSEMBLY

27 H.P.

| ITEM | PART NO. | QTY. | DESCRIPTION | ITEM | PART NO. | QTY. | DESCRIPTION |
|------|----------|------|-------------------------------------|------|----------|------|------------------------------|
| 1 | 107948 | 1 | Muffler | 32 | 108346 | 1 | Bolt, 1/2-13 x 2 1/2 |
| 2 | 106335 | 1 | Sheave, engine | 33 | 990209 | 4 | Bolt, 5/16-18 x 1 |
| 3 | 106329 | 1 | Clutch | 34 | 300600 | 13 | Bolt, M8 x 1.25 x 20 |
| 4 | 108054 | 1 | Restraint | 35 | 108271 | 1 | Bolt, 3/8-16 x 3 1/2 |
| 5 | 106306 | 1 | Jack mount | 36 | 990717 | 10 | Nut, 5/16-18, nyloc |
| 6 | 107864 | 1 | Shield, heat | 37 | 976979 | 1 | Nut, 3/8-16, nyloc |
| 7 | 107841 | 1 | Bracket, air filter | 38 | 101331 | 7 | Nut, 1/2-13, nyloc |
| 8 | 107860 | 1 | Air filter hose | 39 | 990247 | 3 | Lockwasher, 7/16 |
| 9 | 107861 | 1 | Engine mount, left | 40 | 990187 | 17 | Lockwasher, 5/16 |
| 10 | 107862 | 1 | Engine mount, right | 41 | 100152 | 1 | Key, 1/4 sq. x 1 7/8 |
| 11 | 106422 | 1 | Arm | 42 | 990692 | 2 | Washer, 5/16 |
| 12 | 106417 | 1 | Bushing | 43 | 100141 | 2 | Bolt, 7/16-20 x 1 1/2 |
| 13 | 103256 | 1 | Spring | 44 | 107272 | 1 | Combo spacer |
| 14 | 108200 | 1 | Muffler mount | 45 | 104852 | 1 | Housing |
| 15 | 106504 | 1 | Washer, heavy | 46 | 102677 | 2 | Bearing |
| 16 | 106291 | 4 | Isolator mount, engine | 47 | 106344 | 1 | Spindle |
| 17 | 107994 | 1 | Idler | 48 | 106504 | 2 | Washer, heavy |
| 18 | 106338 | 1 | Belt, primary (matched set only) | 49 | 106347 | 1 | Sheave |
| 19 | 106339 | 1 | Belt, mule | 50 | 105485 | 1 | Pulley |
| 20 | 106376 | 1 | Air filter assembly | 51 | 101995 | 2 | Key, 1/4" sq. x 1 1/8" |
| 21 | 106384 | 2 | Clamp | 52 | 102244 | 1 | Machine bushing, 18 ga |
| 22 | 104959 | 5 | Isolator washer | 53 | 102676 | 1 | Spacer |
| 23 | 108052 | 3 | Bushing, machine, 1 1/8 x 10 ga. | 54 | 106375 | 1 | Indicator, air filter |
| 24 | 976998 | 1 | Zerk | 55 | 106313 | 1 | Air filter |
| 25 | 990122 | 1 | Washer, 3/8, SAE | 56 | 106377 | 1 | Safety element |
| 26 | 990550 | 5 | Washer, 1/2 | 57 | 108470 | 1 | Body, 90° |
| 27 | 976934 | 10 | Bolt, 5/16-18 x 3/4 | 58 | 108473 | 1 | Precleaner assembly |
| 28 | 991120 | 1 | Bolt, 7/16-20 x 2 1/2 | 59 | 108474 | 1 | Mounting bracket |
| 29 | 101332 | 4 | Bolt, 1/2-13 x 2 3/4 | 60 | 108472 | 1 | S-drain |
| 30 | 977692 | 4 | Bolt, M8-1.25 x 35 | 61 | 108475 | 2 | Clamp |
| 31 | 990622 | 2 | Bolt, 1/2-13 x 1 1/4, serrated head | 62 | 108476 | 2 | Hinge |
| | | | | 63 | 106327 | 1 | Stub shaft (Not shown) |
| | | | | 64 | 102593 | 4 | Washer, 3/8, spring |
| | | | | 65 | 990585 | 2 | Nut, 5/16-18 |
| | | | | 66 | 109177 | 1 | Manifold gasket, (Not shown) |

ENGINE ASSEMBLY

34 H.P.



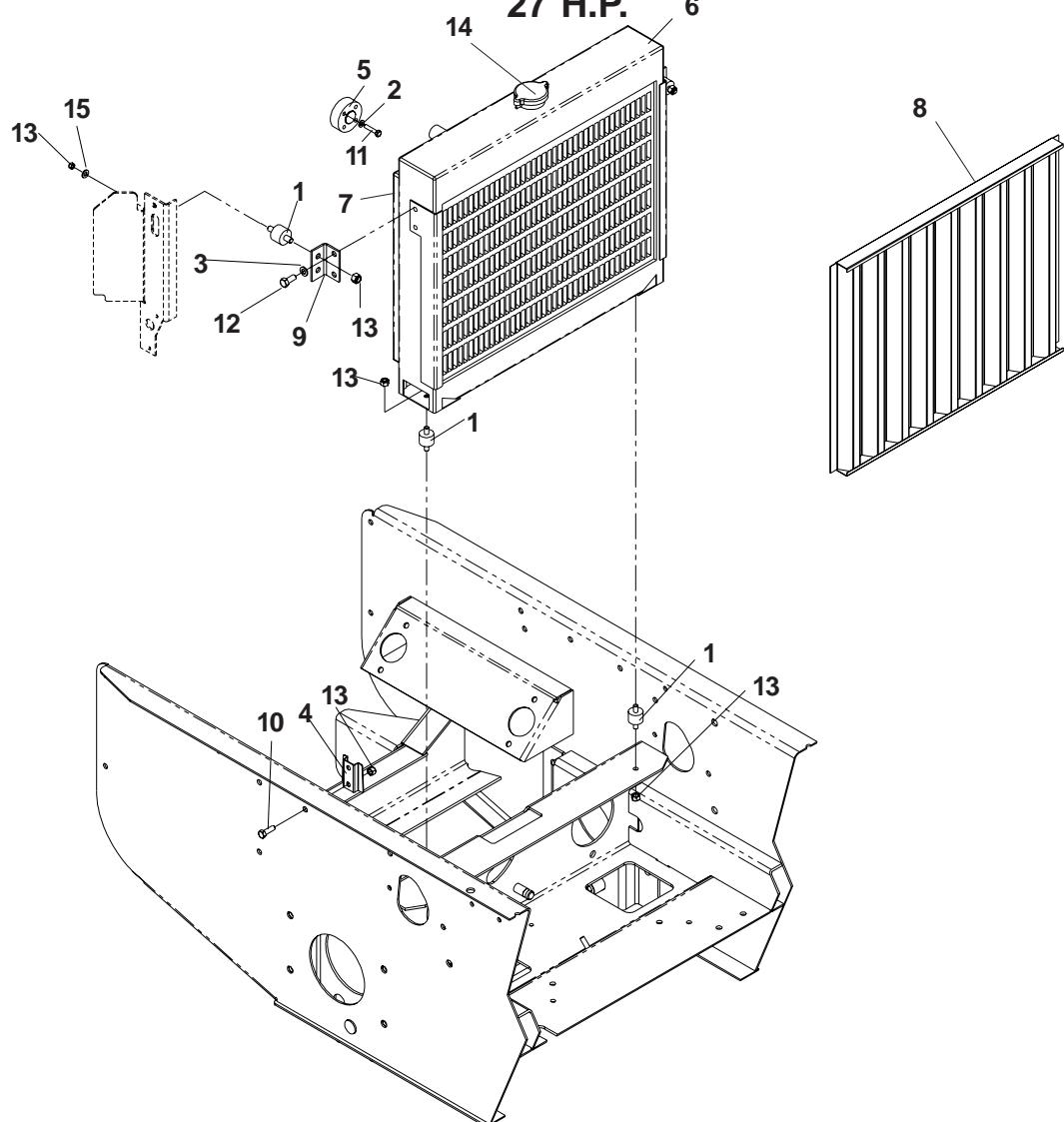
ENGINE ASSEMBLY

34 H.P.

| ITEM | PART NO. | QTY. | DESCRIPTION | ITEM | PART NO. | QTY. | DESCRIPTION |
|------|----------|------|-------------------------------------|------|----------|------|------------------------------|
| 1 | 107747 | 1 | Muffler | 32 | 108346 | 1 | Bolt, 1/2-13 x 2 1/2 |
| 2 | 106335 | 1 | Sheave, engine | 33 | 990209 | 4 | Bolt, 5/16-18 x 1 |
| 3 | 106329 | 1 | Clutch | 34 | 300600 | 13 | Bolt, M8 x 1.25 x 20 |
| 4 | 108054 | 1 | Restraint | 35 | 108271 | 1 | Bolt, 3/8-16 x 3 1/2 |
| 5 | 106306 | 1 | Jack mount | 36 | 990717 | 10 | Nut, 5/16-18, nyloc |
| 6 | 107864 | 1 | Shield, heat | 37 | 976979 | 1 | Nut, 3/8-16, nyloc |
| 7 | 107841 | 1 | Bracket, air filter | 38 | 101331 | 7 | Nut, 1/2-13, nyloc |
| 8 | 106381 | 1 | Hose | 39 | 990247 | 3 | Lockwasher, 7/16 |
| 9 | 107861 | 1 | Engine mount, left | 40 | 990187 | 17 | Lockwasher, 5/16 |
| 10 | 107862 | 1 | Engine mount, right | 41 | 100152 | 1 | Key, 1/4 sq. x 1 7/8 |
| 11 | 106422 | 1 | Arm | 42 | 990692 | 2 | Washer, 5/16 |
| 12 | 106417 | 1 | Bushing | 43 | 100141 | 3 | Bolt, 7/16-20 x 1 1/2 |
| 13 | 103256 | 1 | Spring | 44 | 107272 | 1 | Combo spacer |
| 14 | 108200 | 1 | Muffler mount | 45 | 104852 | 1 | Housing |
| 15 | 106504 | 1 | Washer, heavy | 46 | 102677 | 2 | Bearing |
| 16 | 106291 | 4 | Isolator mount, engine | 47 | 106344 | 1 | Spindle |
| 17 | 107994 | 1 | Idler | 48 | 106504 | 2 | Washer, heavy |
| 18 | 106338 | 1 | Belt, primary (matched set only) | 49 | 106347 | 1 | Sheave |
| 19 | 106339 | 1 | Belt, mule | 50 | 105485 | 1 | Pulley |
| 20 | 106315 | 1 | Air filter assembly | 51 | 101995 | 2 | Key, 1/4" sq. x 1 1/8" |
| 21 | 106383 | 2 | Clamp | 52 | 102244 | 1 | Machine bushing, 18 ga |
| 22 | 104959 | 5 | Isolator washer | 53 | 102676 | 1 | Spacer |
| 23 | 108052 | 1 | Bushing, machine, 1 1/8 x 10 ga. | 54 | 106375 | 1 | Indicator, air filter |
| 24 | 976998 | 1 | Zerk | 55 | 106313 | 1 | Air filter |
| 25 | 990122 | 1 | Washer, 3/8, SAE | 56 | 106377 | 1 | Safety element |
| 26 | 990550 | 1 | Washer, 1/2 | 57 | 108471 | 1 | Body |
| 27 | 976934 | 10 | Bolt, 5/16-18 x 3/4 | 58 | 108473 | 1 | Precleaner assembly |
| 28 | 991120 | 1 | Bolt, 7/16-20 x 2 1/2 | 59 | 108474 | 1 | Mounting bracket |
| 29 | 101332 | 4 | Bolt, 1/2-13 x 2 3/4 | 60 | 108472 | 1 | S-drain |
| 30 | 977692 | 4 | Bolt, M8-1.25 x 35 | 61 | 108475 | 2 | Clamp |
| 31 | 990622 | 2 | Bolt, 1/2-13 x 1 1/4, serrated head | 62 | 108476 | 2 | Hinge |
| | | | | 63 | 102593 | 4 | Washer, 3/8, spring |
| | | | | 64 | 990585 | 2 | Nut, 5/16-18 |
| | | | | | 109177 | 1 | Manifold gasket, (Not shown) |

RADIATOR

27 H.P.

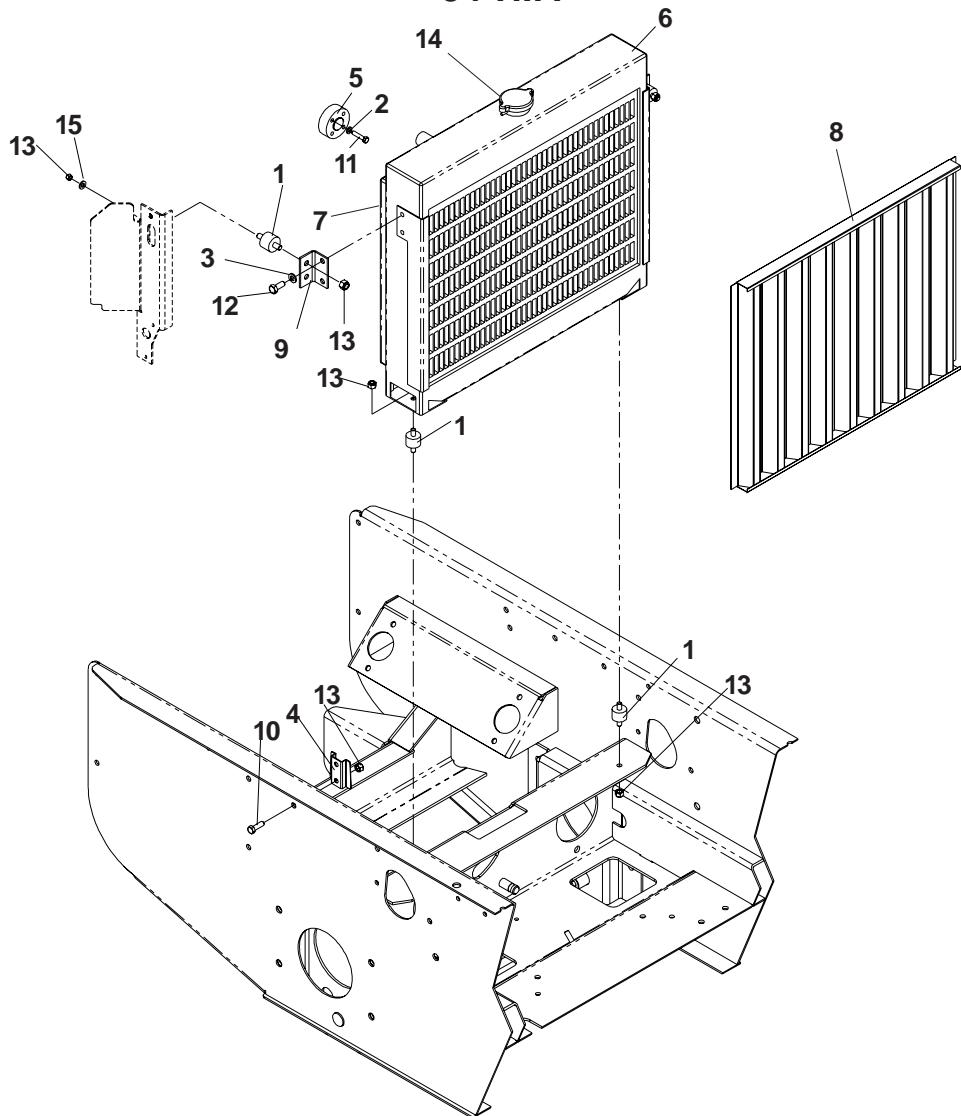


ITEM PART NO. QTY. DESCRIPTION

| | | | |
|----|--------|---|--------------------------------|
| 1 | 106310 | 4 | Isolator |
| 2 | 990052 | 4 | Lockwasher, 1/4 |
| 3 | 990187 | 2 | Lockwasher, 5/16 |
| 4 | 107855 | 1 | Bracket, mounting |
| 5 | 106308 | 1 | Spacer, fan |
| 6 | 106316 | 1 | Radiator |
| 7 | 106311 | 1 | Shroud |
| 8 | 106318 | 1 | Debris guard |
| 9 | 106297 | 2 | Bracket, isolator |
| 10 | 990209 | 1 | Bolt, 5/16-18 x 1 |
| 11 | 106307 | 4 | Bolt, M6-1 x 30 |
| 12 | 976934 | 2 | Bolt, 5/16-18 x 3/4 |
| 13 | 990717 | 9 | Nut, 5/16-18 |
| 14 | 106320 | 1 | Cap, radiator |
| 15 | 990188 | 2 | Washer, 5/16, SAE |
| | 106321 | 4 | Clamp, hose (not shown) |
| | 106326 | 1 | Hose, lower (not shown) |
| | 106325 | 1 | Hose, upper (not shown) |
| | 106402 | 1 | Overflow reservoir (not shown) |
| | 106322 | 2 | Drain, radiator (not shown) |

RADIATOR

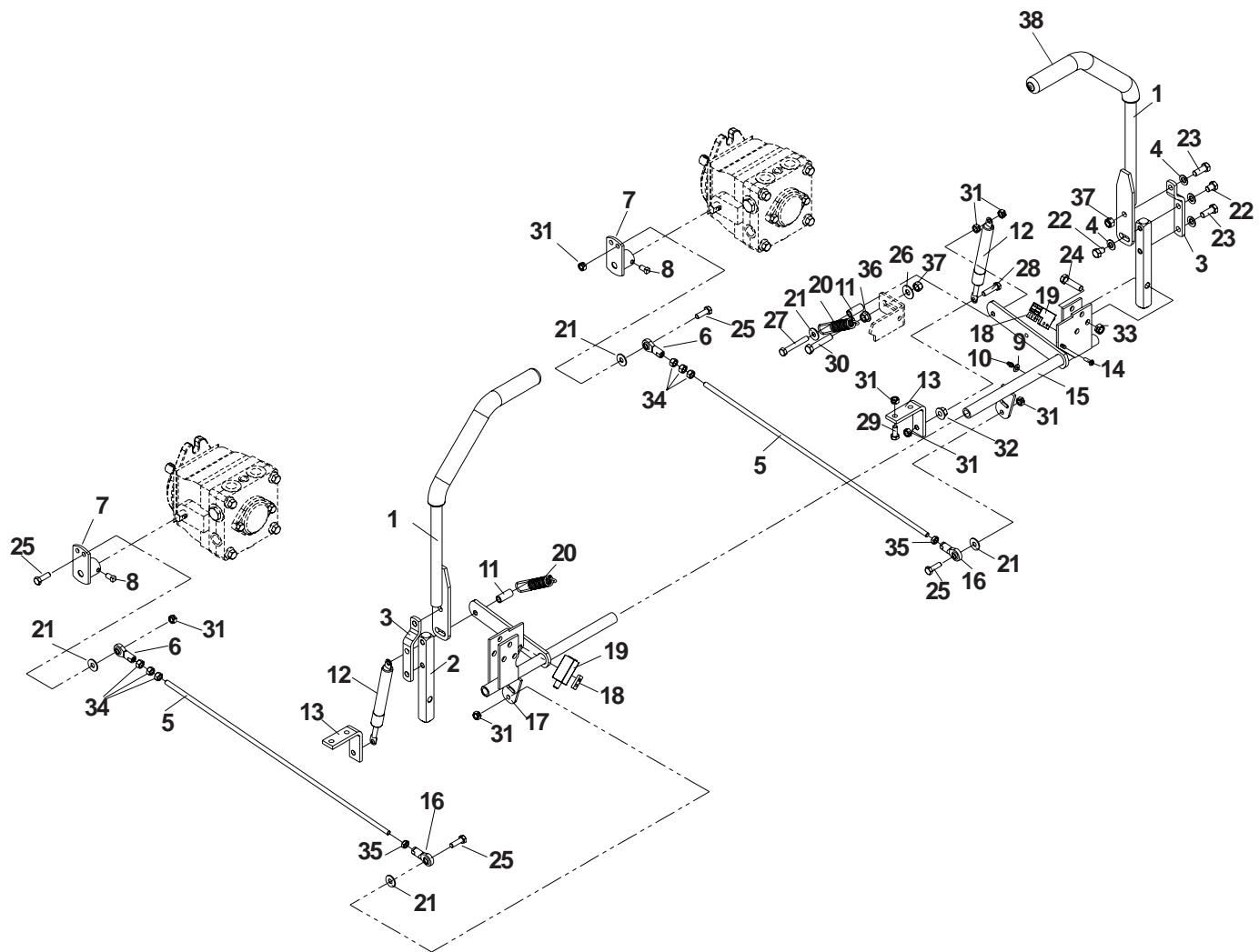
34 H.P.



ITEM PART NO. QTY. DESCRIPTION

| | | | |
|----|--------|---|--------------------------------|
| 1 | 106310 | 4 | Isolator |
| 2 | 990052 | 4 | Lockwasher, 1/4 |
| 3 | 990187 | 2 | Lockwasher, 5/16 |
| 4 | 107855 | 1 | Bracket, mounting |
| 5 | 107995 | 1 | Spacer, fan |
| 6 | 106316 | 1 | Radiator |
| 7 | 106317 | 1 | Shroud |
| 8 | 106318 | 1 | Debris guard |
| 9 | 106297 | 2 | Bracket, isolator |
| 10 | 990209 | 1 | Bolt, 5/16-18 x 1 |
| 11 | 300599 | 4 | Bolt, M6-1 x 40 |
| 12 | 976934 | 2 | Bolt, 5/16-18 x 3/4 |
| 13 | 990717 | 9 | Nut, 5/16-18 |
| 14 | 106320 | 1 | Cap, radiator |
| 15 | 990188 | 2 | Washer, 5/16, SAE |
| | 106321 | 4 | Clamp, hose (not shown) |
| | 106326 | 1 | Hose, lower (not shown) |
| | 106325 | 1 | Hose, upper (not shown) |
| | 106402 | 1 | Overflow reservoir (not shown) |
| | 106322 | 2 | Drain, radiator (not shown) |

MOTION CONTROL

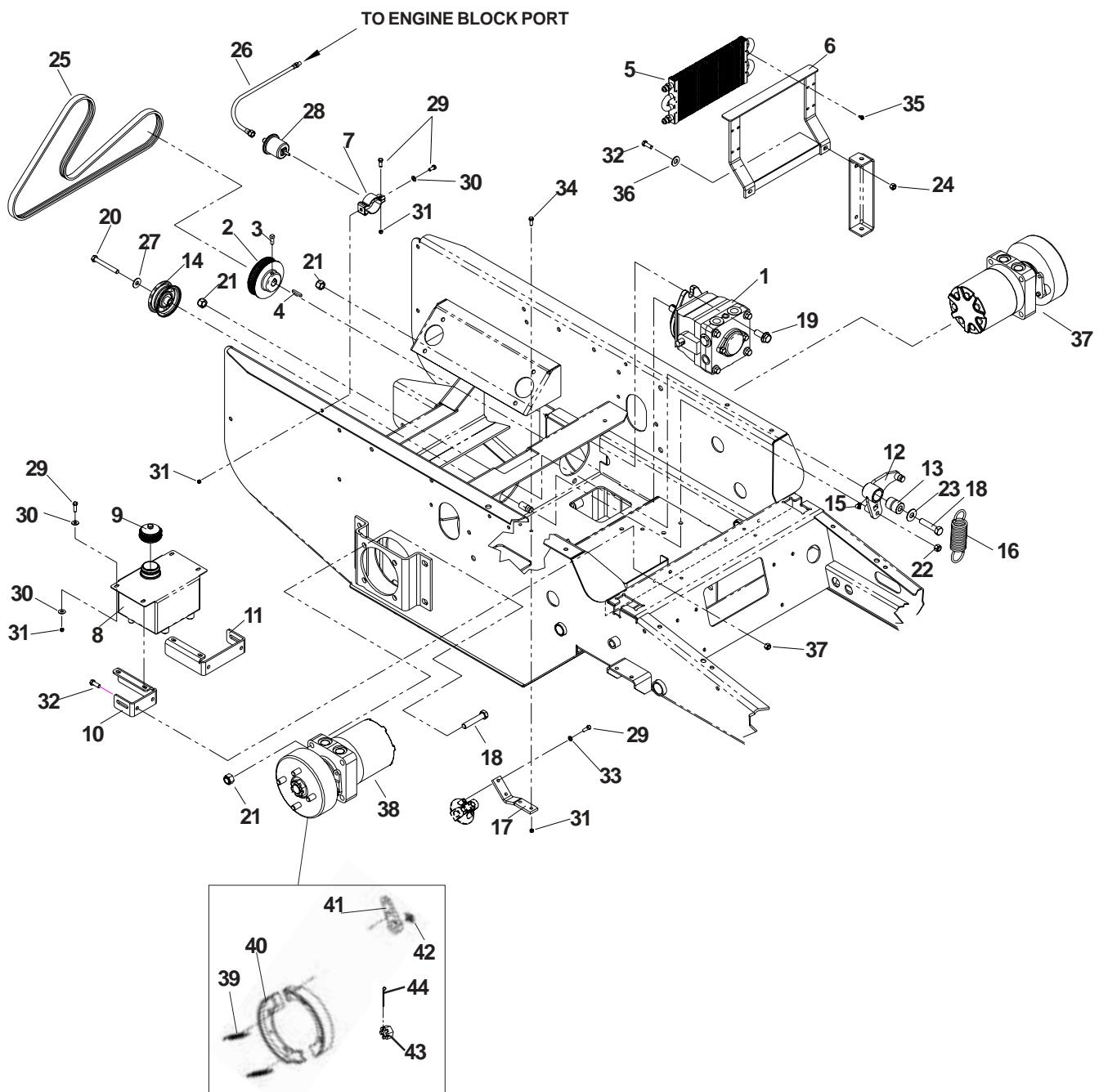


MOTION CONTROL

ITEM PART NO. QTY. DESCRIPTION

| | | | |
|----------|--------------|---------|---------------------------------------|
| 1 | 104190 | 2 | Handle |
| 2 | 102809 | 2 | Arm, control shaft |
| 3 | 106687 | 2 | Control lever extension |
| 4 | 102593 | 8 | Washer, 3/8, spring |
| 5 | 107837 | 2 | Pump linkage bar |
| 6 | 102590 | 2 | Ball end, right |
| 7 | 105732 | 2 | Pump lever |
| 8 | 105079 | 2 | Setscrew, 5/16-18 sq. x 5/8, cone pt. |
| 9 | 103547 | 2 | Washer |
| 10 | 976998 | 2 | Zerk |
| 11 | 104995 | 2 | Spacer |
| 12 | 102720 | 2 | Dampener |
| 13 | 106412 | 2 | Bracket, L |
| 14 | 976952 | 4 | Screw, #10-24 x 5/8 |
| 15 | 104363 | 1 | Control, left |
| 16 | 102591 | 2 | Ball end, left |
| 17 | 104364 | 1 | Control, right |
| 18 | 102678 | 2 | Tapped plate |
| 19 | 106269 | 2 | Switch |
| 20 | 103297 | 2 | Detent spring, rev. |
| 21 | 990692 | 6 | Washer, 5/16 |
| 22 | 106776 | 4 | Bolt, 3/8-16 x 1/2 |
| 23 | 990563 | 4 | Bolt, 3/8-16 x 1 |
| 24 | 990655 | 6 | Bolt, 3/8-16 x 1 1/2 |
| 25 | 990209 | 4 | Bolt, 5/16-18 x 1 |
| 26 | 990517 | 2 | Washer, 3/8 |
| 27 | 991055 | 2 | Bolt, 5/16-18 x 2 1/4, tap |
| 28 | 990627 | 2 | Bolt, 5/16-18 x 1 1/4 |
| 29 | 976934 | 4 | Bolt, 5/16-18 x 3/4 |
| 30 | 990588 | 2 | Bolt, 3/8-16 x 2 |
| 31 | 990184 | 14 ... | Nut, 5/16-18, centerlock |
| 32 | 990585 | 2 | Nut, 5/16-18, serrated washer |
| 33 | 990546 | 6 | Nut, 3/8-16, centerlock |
| 34 | 990223 | 6 | Nut, 5/16-24 |
| 35 | 991073 | 2 | Nut, 5/16-24, jam, LH |
| 36 | 990613 | 2 | Nut, 3/8-16 |
| 37 | 976979 | 4 | Nut, 3/8-16, nyloc |
| 38 | 102592 | 2 | Grip |

HYDRAULIC ASSEMBLY

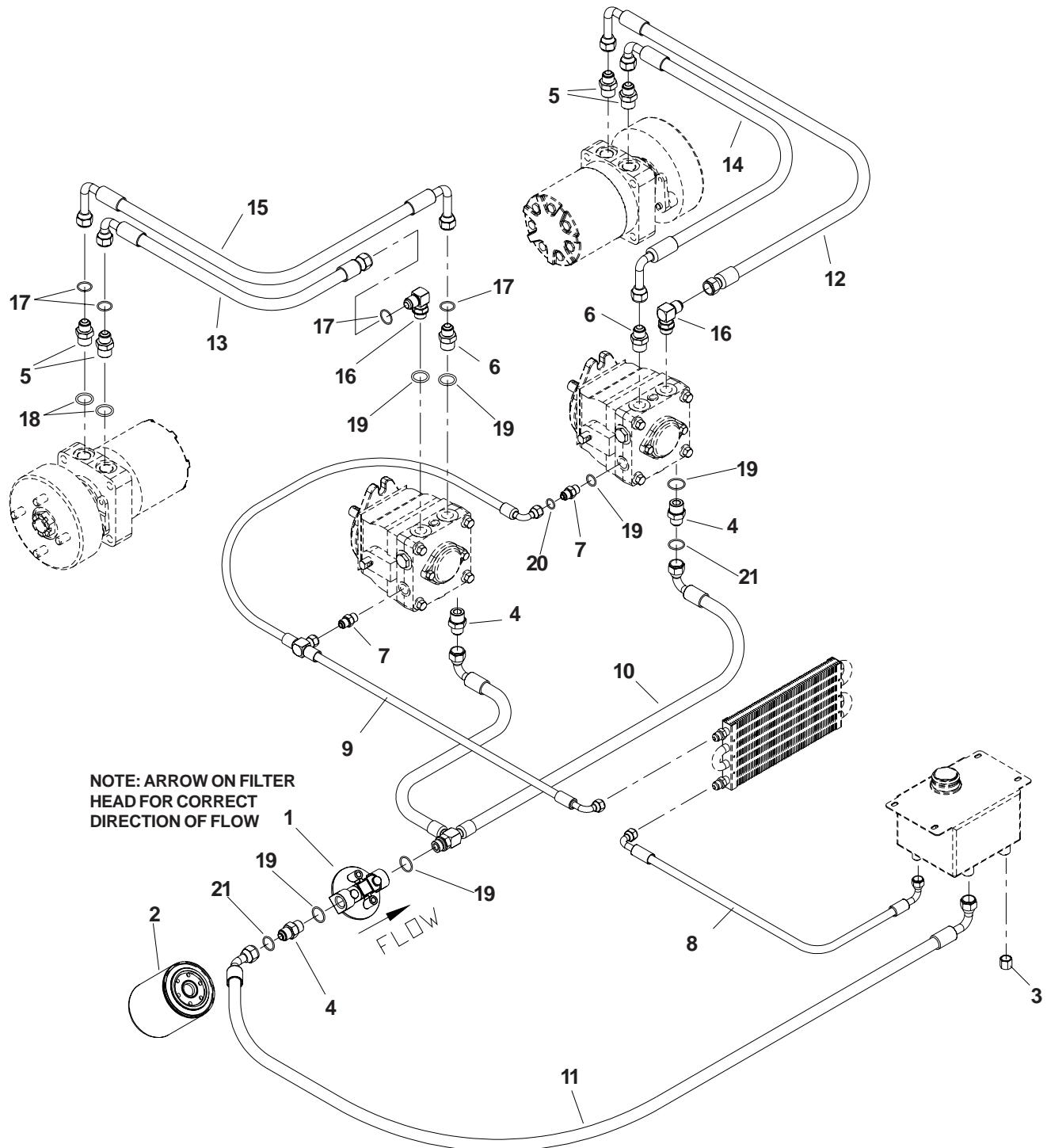


HYDRAULIC ASSEMBLY

ITEM PART NO. QTY. DESCRIPTION

| | | | |
|----------|--------------|---------|-------------------------------------|
| 1 | 106333 | 2 | Pump |
| 2 | 106334 | 2 | Sheave, pump |
| 3 | 102749 | 4 | Setscrew, 5/16-18 x 3/4 |
| 4 | 109178 | 2 | Key, metric |
| 5 | 106356 | 1 | Cooler |
| 6 | 107810 | 1 | Mount, cooler |
| 7 | 107844 | 1 | Clamp, oil sender |
| 8 | 105891 | 1 | Reservoir |
| 9 | 101202 | 1 | Oil cap |
| 10 | 105026 | 1 | Tank mount, right |
| 11 | 105027 | 1 | Tank, mount, left |
| 12 | 106425 | 1 | Arm |
| 13 | 106417 | 1 | Bushing |
| 14 | 919078 | 1 | Pulley, idler |
| 15 | 912758 | 1 | Zerk |
| 16 | 102666 | 1 | Spring |
| 17 | 106290 | 1 | Mount, filter |
| 18 | 108346 | 9 | Bolt, 1/2-13 x 2 1/2 |
| 19 | 990622 | 4 | Bolt, 1/2-13 x 1 1/4, serrated head |
| 20 | 101341 | 1 | Bolt, 3/8-16 x 3 |
| 21 | 101331 | 13 ... | Nut, 1/2-13, nyloc |
| 22 | 976979 | 3 | Nut, 3/8-16, nyloc |
| 23 | 990550 | 1 | Washer, 1/2 |
| 24 | 990717 | 6 | Nut, 5/16-18, nyloc |
| 25 | 106341 | 1 | Belt, pump |
| 26 | 108053 | 1 | Hose |
| 27 | 990122 | 1 | Washer, 3/8, SAE |
| 28 | 106382 | 1 | Sender, oil pressure |
| 29 | 990580 | 8 | Bolt, 1/4-20 x 3/4 |
| 30 | 990598 | 9 | Washer, 1/4 |
| 31 | 976978 | 8 | Nut, 1/4-20, nyloc |
| 32 | 990209 | 6 | Bolt, 5/16-18 x 1 |
| 33 | 990052 | 2 | Lockwasher, 1/4 |
| 34 | 990548 | 2 | Bolt, 1/4-20 x 1 |
| 35 | 106289 | 4 | Screw, #10 x 5/8, tapping |
| 36 | 990692 | 2 | Washer, 5/16 |
| 37 | 106266 | 1 | Wheel motor, left |
| 38 | 106267 | 1 | Wheel motor, right |
| 39 | 108523 | 2 | Return spring |
| 40 | 108524 | 2 | Shoe assembly |
| 41 | 108525 | 1 | Lever |
| 42 | 108526 | 1 | Clip |
| 43 | 105277 | 2 | Castle nut |
| 44 | 990297 | 2 | Cotter pin |

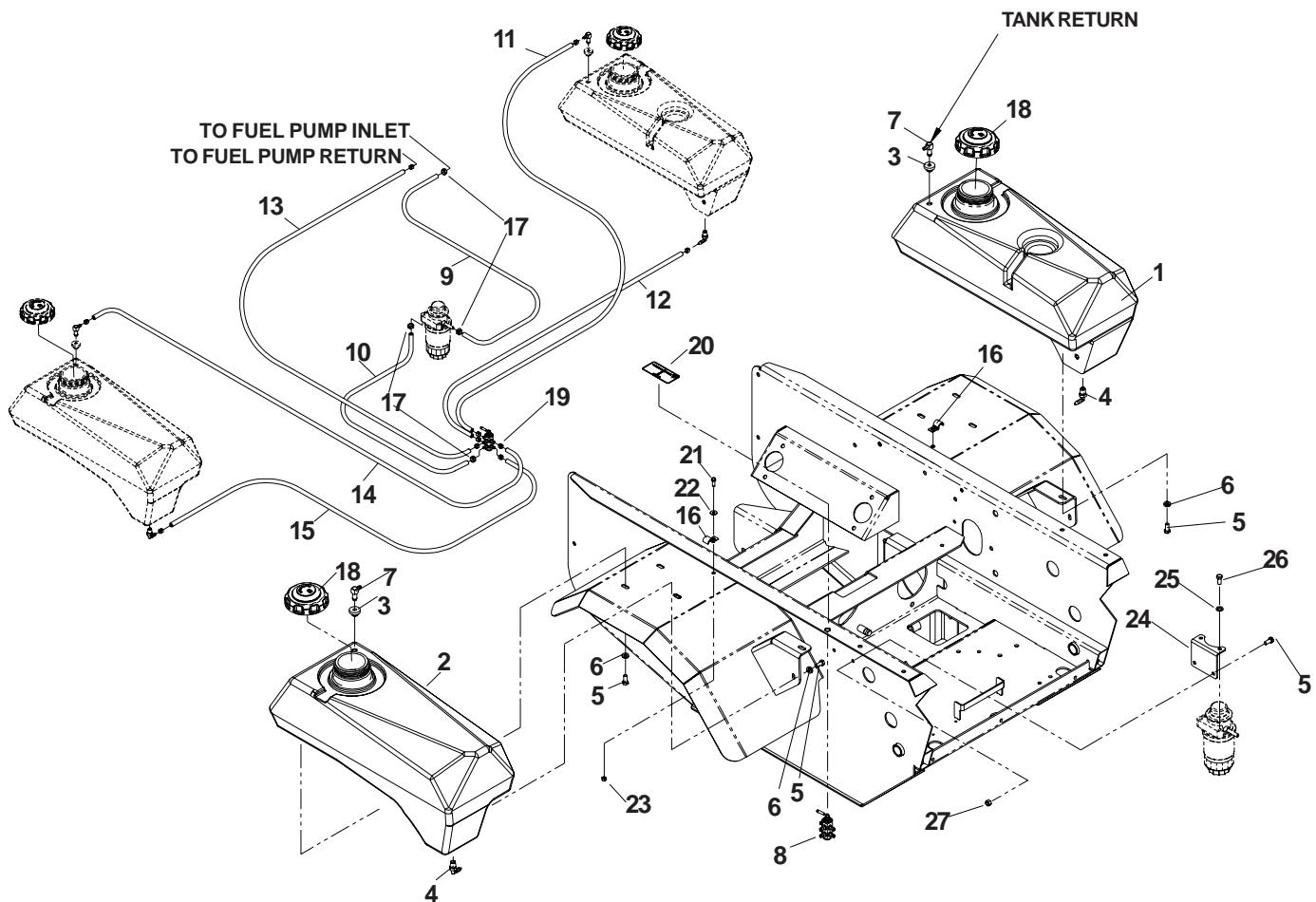
HYDRAULIC HOSES AND FITTINGS



HYDRAULIC HOSES AND FITTINGS

| ITEM | PART NO. | QTY. | DESCRIPTION |
|------|----------|------|------------------------------|
| 1 | 105892 | 1 | Filter head |
| 2 | 105893 | 1 | Filter |
| 3 | 105168 | 1 | Cap nut, reservoir drain |
| 4 | 101237 | 3 | Straight connector |
| 5 | 106357 | 4 | Fitting, wheel motors |
| 6 | 106358 | 2 | Fitting, pumps |
| 7 | 106359 | 2 | Fitting, pumps (return side) |
| 8 | 106360 | 1 | Hose, cooler-reservoir |
| 9 | 106361 | 1 | Hose, T, pumps-cooler |
| 10 | 106362 | 1 | Hose, T, filter, out-pumps |
| 11 | 106363 | 1 | Hose, reservior-filter, in |
| 12 | 106364 | 1 | Hose, LL pump-LR mtr |
| 13 | 106365 | 1 | Hose, RR pump-RF mtr |
| 14 | 106366 | 1 | Hose, LR pump-LF mtr |
| 15 | 106367 | 1 | Hose, RL pump-RR mtr |
| 16 | 106370 | 2 | Fitting |
| 17 | 108983 | 8 | 'O' ring |
| 18 | 103114 | 4 | 'O' ring |
| 19 | 103116 | 6 | 'O' ring |
| 20 | 103118 | 2 | 'O' ring |
| 21 | 103119 | 3 | 'O' ring |

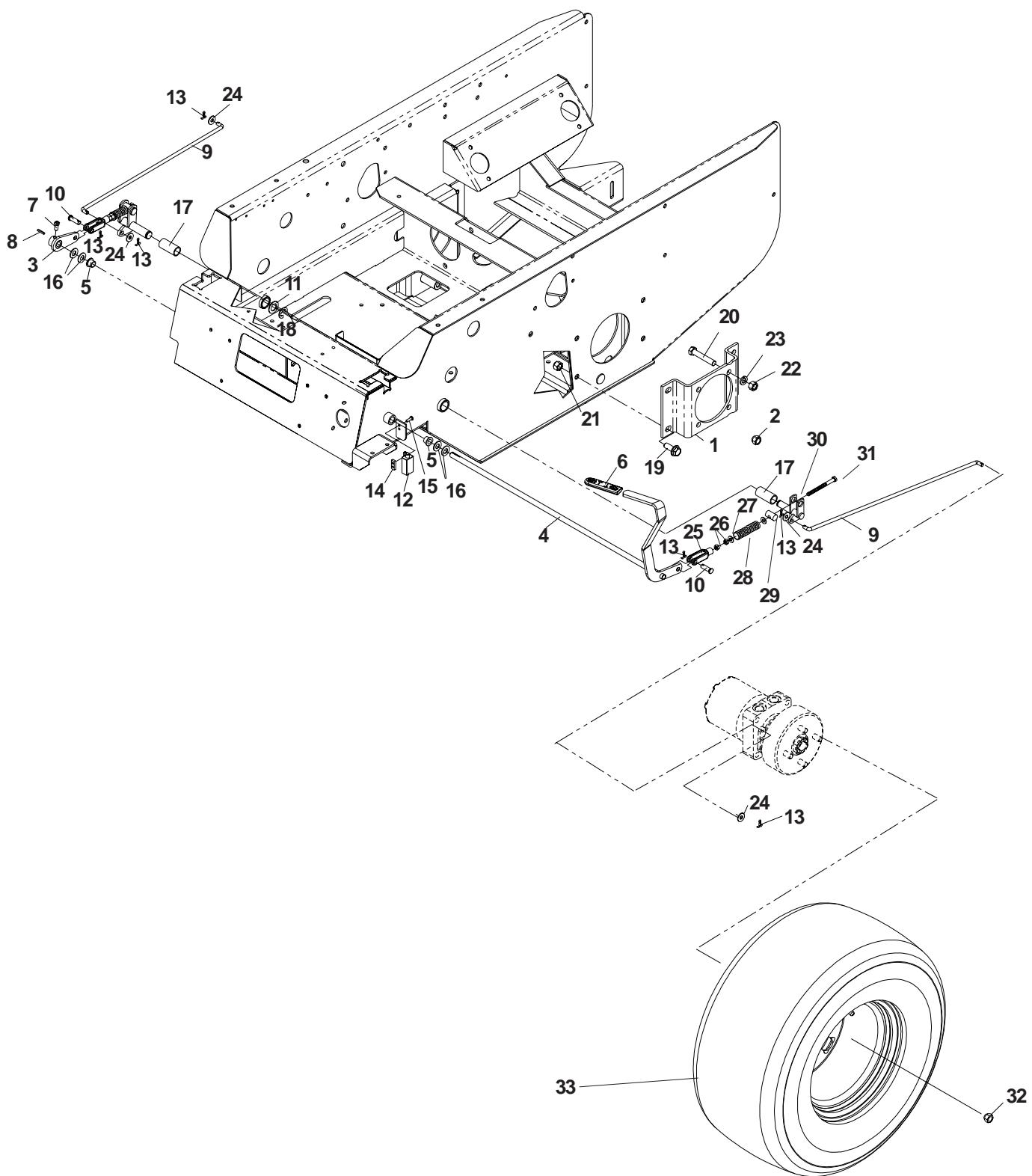
FUEL GROUP



FUEL GROUP

| ITEM | PART NO. | QTY. | DESCRIPTION |
|------|----------|------|-------------------------|
| 1 | 106192 | 1 | Fuel tank, left |
| 2 | 106193 | 1 | Fuel tank, right |
| 3 | 105245 | 2 | Grommet, rubber |
| 4 | 102650 | 2 | Hose barb, 90° |
| 5 | 976934 | 12 | Bolt, 5/16-18 x 3/4 |
| 6 | 101704 | 10 | Washer, 5/16, sealing |
| 7 | 105244 | 2 | Elbow |
| 8 | 105331 | 1 | Valve, fuel |
| 9 | 108206 | 1 | Fuel line (38") |
| 10 | 108207 | 1 | Fuel line (35") |
| 11 | 108208 | 1 | Fuel line (79") |
| 12 | 108209 | 1 | Fuel line (57") |
| 13 | 108210 | 1 | Fuel line (54") |
| 14 | 108211 | 1 | Fuel line (34") |
| 15 | 108212 | 1 | Fuel line (13") |
| 16 | 107863 | 2 | Clip |
| 17 | 105529 | 4 | Clamp |
| 18 | 106330 | 2 | Cap, diesel fuel |
| 19 | 912222 | 10 | Hose clamp |
| 20 | 105334 | 1 | Decal, fuel valve |
| 21 | 990580 | 2 | Bolt, 1/4-20 x 3/4 |
| 22 | 990598 | 2 | Washer, 1/4 |
| 23 | 976978 | 2 | Nut, 1/4-20, nyloc |
| 24 | 107840 | 1 | Mounting bracket |
| 25 | 990187 | 2 | Lockwasher, 5/16 |
| 26 | 300600 | 2 | Bolt, M8-1.25 x 20 |
| 27 | 990717 | 2 | Nut, 5/16-18 |
| | 106369 | 1 | Fuel filter (not shown) |

BRAKE GROUP

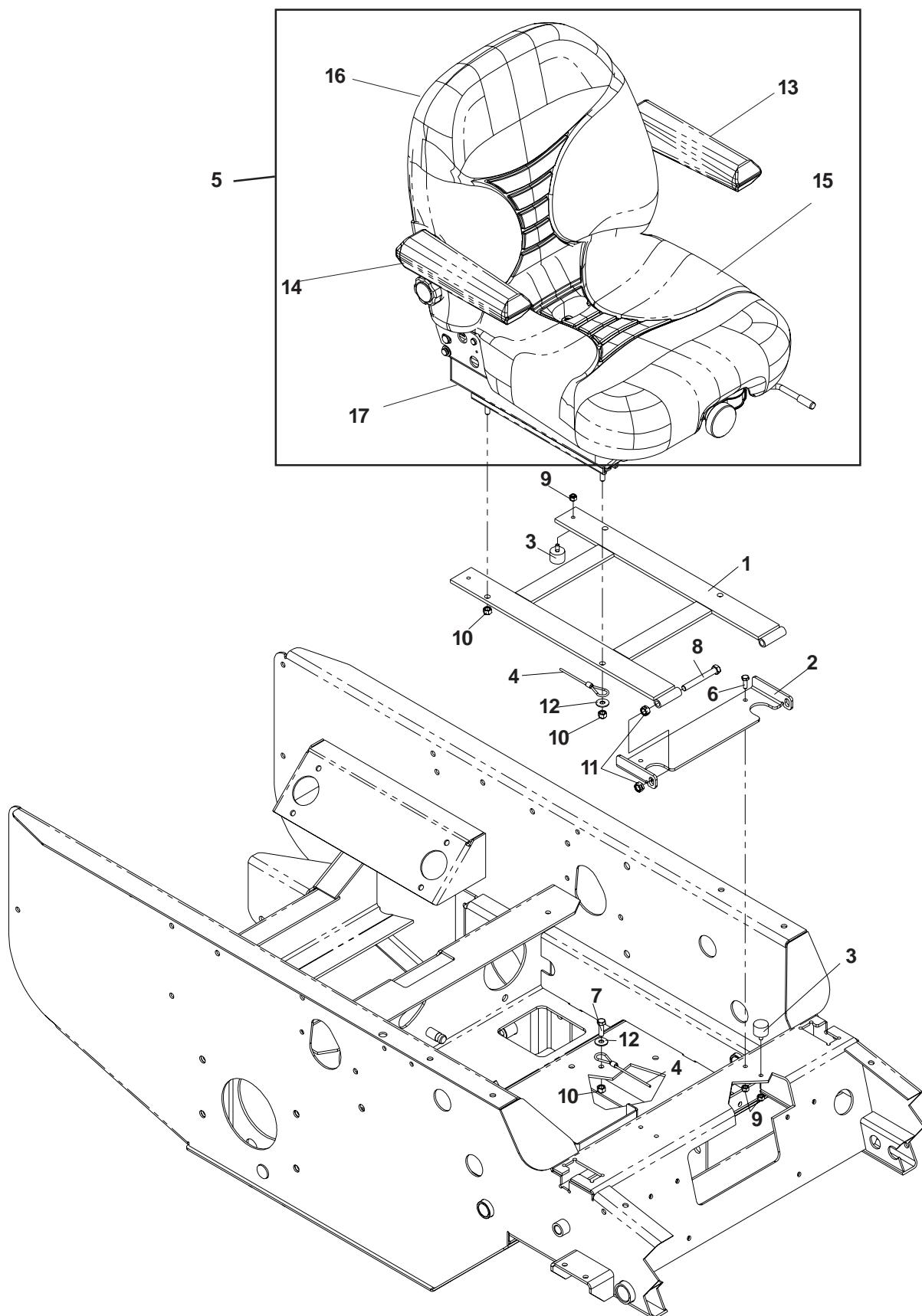


BRAKE GROUP

ITEM PART NO. QTY. DESCRIPTION

| | | | |
|----------|--------------------|---------|---------------------------------------|
| 1 | 104327 | 2 | Standoff, wheel motor |
| 2 | 101173 | 8 | Nut, 1/2, lug |
| 3 | 106523 | 1 | Brake arm |
| 4 | 106526 | 1 | Brake lever |
| 5 | 102519 | 2 | Bushing, bronze |
| 6 | 105036 | 1 | Grip, park brake |
| 7 | 102717 | 1 | Setscrew, 5/16-18 sq. x 5/8 |
| 8 | 106528 | 1 | Key, 1/8 sq. x 7/8 |
| 9 | 107838 | 2 | Brake linkage bar |
| 10 | 977703 | 2 | Pin, clevis |
| 11 | 991050 | 2 | Bushing, machine, 3/4 |
| 12 | 106269 | 1 | Switch |
| 13 | 990365 | 6 | Pin, cotter |
| 14 | 102678 | 1 | Plate, tapped |
| 15 | 976952 | 2 | Screw, #10-24 x 5/8 |
| 16 | 102843 | 4 | Washer, 7/16, spring |
| 17 | 105044 | 2 | Bearing, bronze |
| 18 | 102454 | 2 | E-ring, 3/4 |
| 19 | 990622 | 8 | Bolt, 1/2-13 x 1 1/4, serrated washer |
| 20 | 101332 | 8 | Bolt, 1/2-13 x 2 3/4 |
| 21 | 101331 | 8 | Nut, 1/2-13, nyloc |
| 22 | 990258 | 8 | Nut, 1/2-13 |
| 23 | 990254 | 8 | Lockwasher, 1/2 |
| 24 | 990692 | 4 | Washer, 5/16 |
| 25 | 977465 | 1 | Yoke |
| 26 | 990155 | 2 | Nut, 3/8-24 |
| 27 | 990122 | 2 | Washer 3/8 |
| 28 | 104986 | 1 | Spring |
| 29 | 102821 | 1 | Pin, trunion |
| 30 | 105040 | 1 | Bellcrank |
| 31 | 104984 | 1 | Bolt, 3/8-24 x 4 1/2, special |
| 32 | 101173 | 8 | Nut, 1/2, lug |
| 33 | 107713 | 2 | Tire, rear, assembly |
| | 107715 | 1 | Tire |
| | 105487 | 1 | Rim |
| | 912234 | 1 | Air valve |
| | 976856 | 6 | Wire tie |
| | (Not shown) | | |

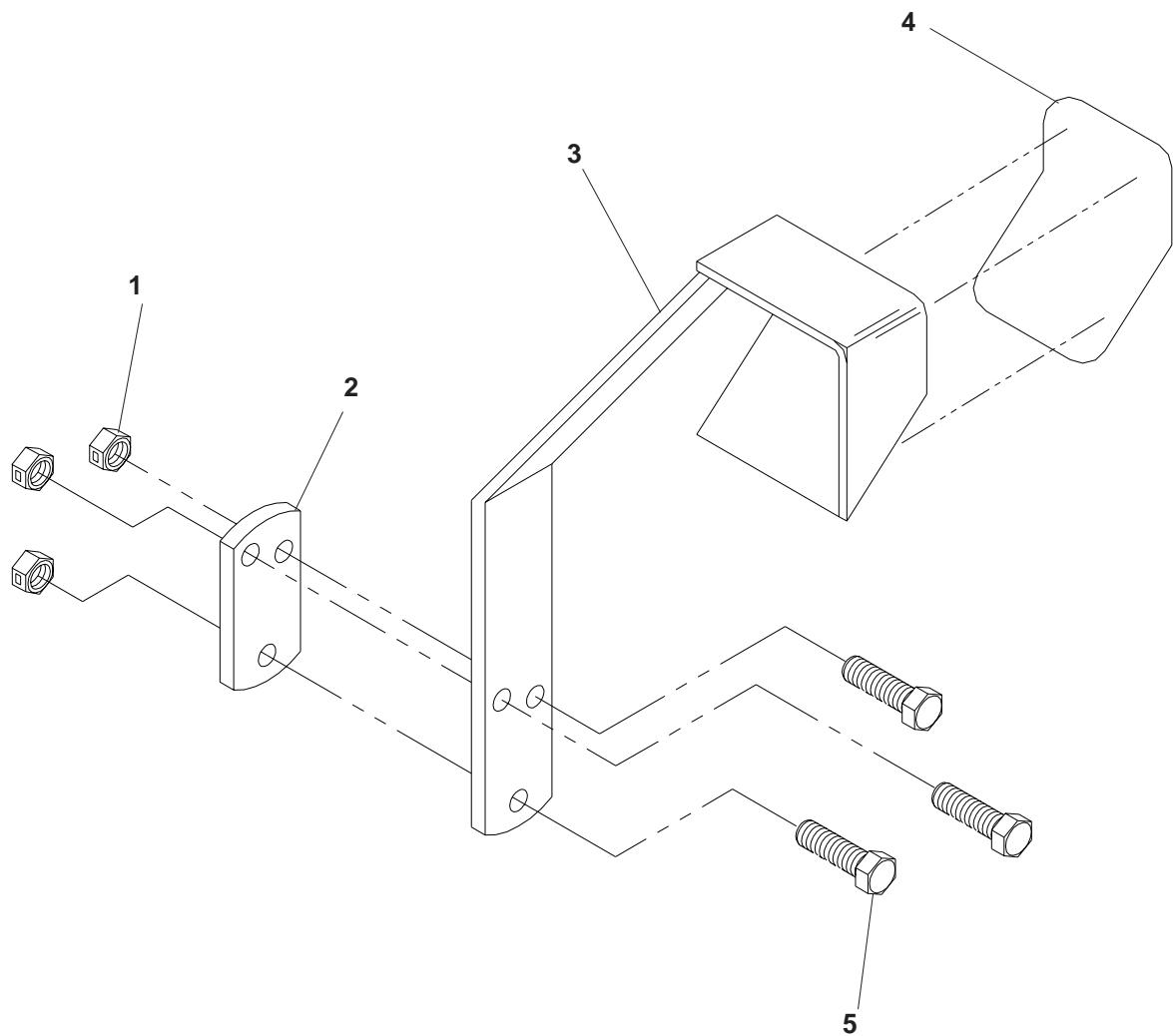
SEAT ASSEMBLY



SEAT ASSEMBLY

| ITEM | PART NO. | QTY. | DESCRIPTION |
|------|----------|------|-----------------------------------|
| 1 | 108360 | 1 | Seat mount |
| 2 | 105038 | 1 | Bracket w/decal, seat |
| 3 | 105039 | 4 | Stud plate mount |
| 4 | 103247 | 2 | Seat lanyard |
| 5 | 107859 | 1 | Seat suspension |
| 6 | 990580 | 2 | Bolt, 1/4-20 x 3/4 |
| 7 | 990209 | 2 | Bolt, 5/16-18 x 1 |
| 8 | 101341 | 2 | Bolt, 3/8-16 x 3 |
| 9 | 976978 | 6 | Nut, 1/4-20, nyloc |
| 10 | 990717 | 6 | Nut, 5/16-18, nyloc |
| 11 | 990546 | 4 | Nut, 3/8-16, centerlock |
| 12 | 990692 | 4 | Washer, 5/16 |
| 13 | 108716 | 1 | Armrest kit, left |
| 14 | 108717 | 1 | Armrest kit, right |
| 15 | 108718 | 1 | Seat cushion kit |
| 16 | 108719 | 1 | Back cushion kit |
| 17 | 108720 | 1 | Slide kit, seat adjustment |
| | 108745 | 1 | Switch-snap mount kit (Not shown) |

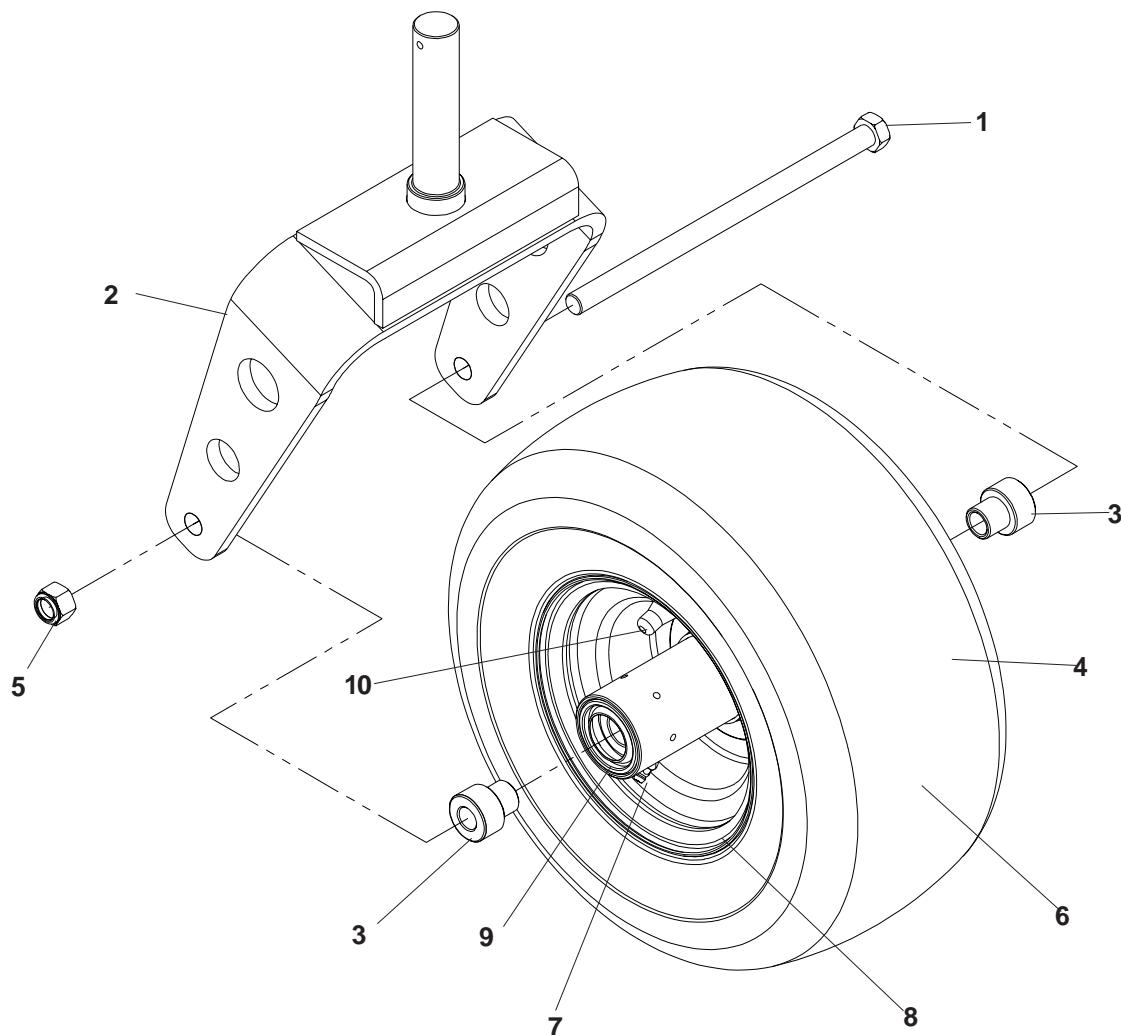
FOOT PEDAL



ITEM PART NO. QTY. DESCRIPTION

| | | | |
|---------|--------------|---------|---------------------|
| 1 | 976979 | 3 | Nut, 3/8-16, nyloc |
| 2 | 105184 | 1 | Plate, tightening |
| 3 | 105181 | 1 | Pedal, lift |
| 4 | 105187 | 1 | Pad, anti-skid |
| 5 | 990655 | 3 | Bolt 3/8-16 x 1 1/2 |

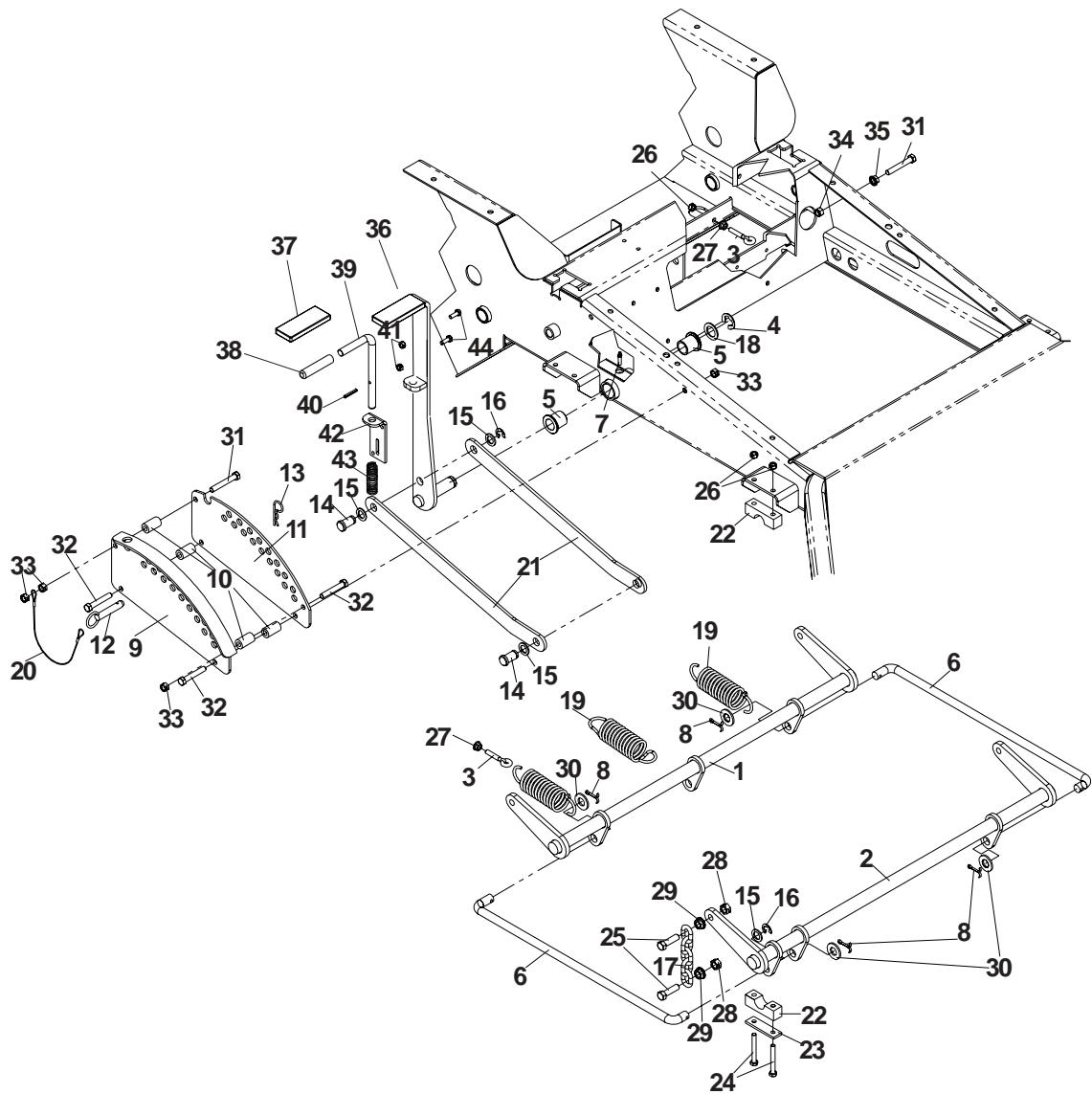
CASTER ASSEMBLY



| ITEM | PART NO. | QTY. | DESCRIPTION |
|------|----------|------|------------------------------|
| 1 | 105517 | 1 | Bolt, 1/2-13 x 9 1/2, GD. 5 |
| 2 | 107664 | 1 | Yoke, caster |
| 3 | 105518 | 2 | Spacer, axle |
| 4 | 105521 | 1 | Tire & wheel assembly |
| 5 | 101331 | 1 | Nut, 1/2-13, nyloc |
| 6 | 105522 | 1 | Tire |
| 7 | 103300 | 1 | Zerk |
| 8 | 105523 | 1 | Rim |
| 9 | 105524 | 2 | Seals |
| 10 | 912234 | 1 | Air valve |
| | 105525 | 2 | Bearing, tapered (Not shown) |

DECK LIFT

MANUAL



DECK LIFT

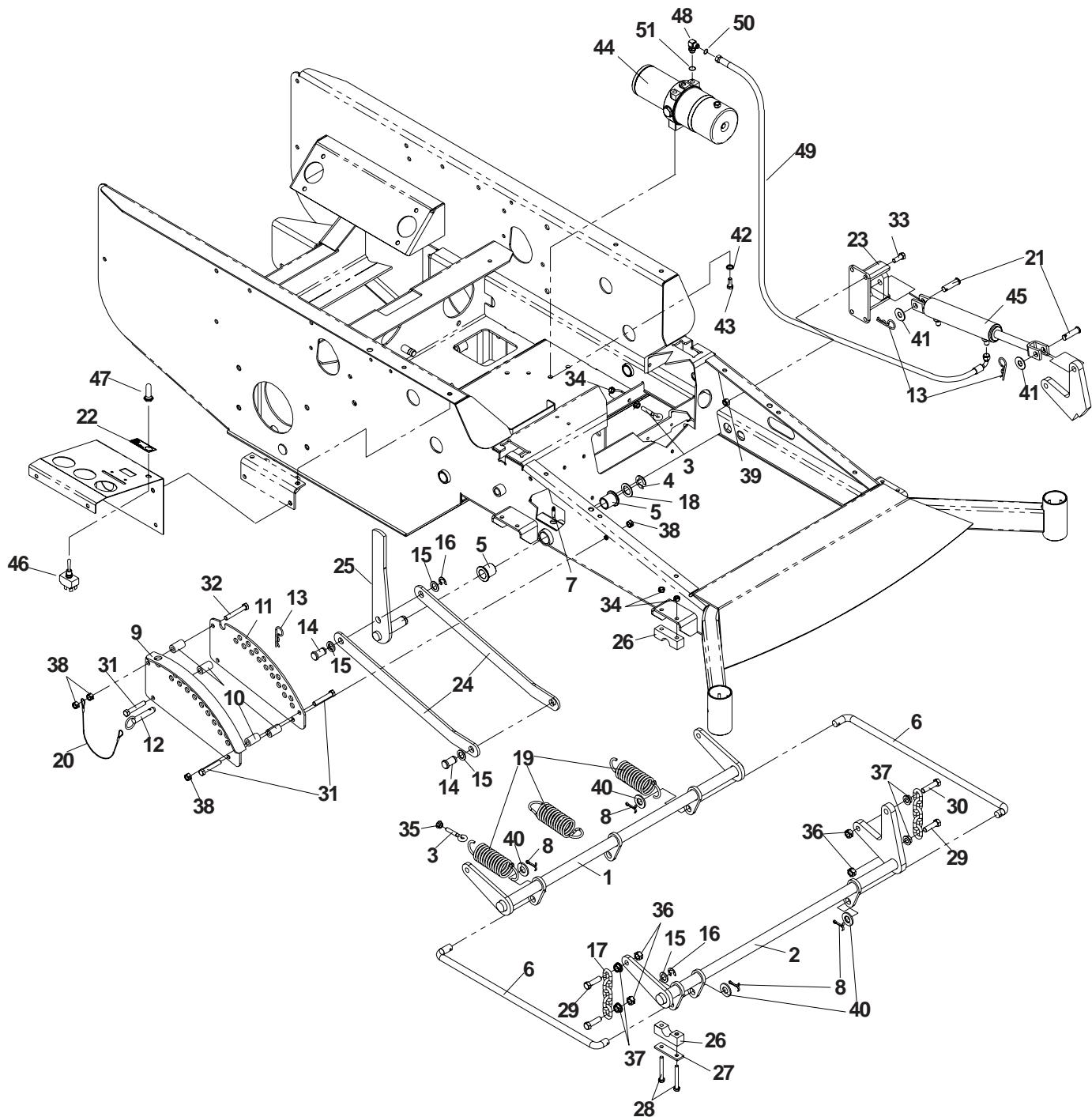
MANUAL

ITEM PART NO. QTY. DESCRIPTION

| | | | |
|----------|--------------------|---------|--|
| 1 | 108354 | 1 | Shaft, lift |
| 2 | 108355 | 1 | Shaft, lift, front |
| 3 | 101982 | 3 | Eyebolt, right |
| 4 | 101802 | 1 | E-ring, 7/8 |
| 5 | 101232 | 2 | Bushing, flanged-PM |
| 6 | 104310 | 2 | Link, connecting |
| 7 | 104761 | 1 | Zerk, long |
| 8 | 990654 | 4 | Pin, cotter, 5/32 x 1 1/4 |
| 9 | 104321 | 1 | Adjustment plate |
| 10 | 104530 | 4 | Spacer |
| 11 | 104323 | 1 | Adjustment plate |
| 12 | 102526 | 1 | Lift pin |
| 13 | 976989 | 1 | Hairpin, #4 |
| 14 | 105060 | 2 | Pin, clevis |
| 15 | 991043 | 4 | Bushing, machine, 5/8 |
| 16 | 105069 | 2 | E-ring, 5/8 |
| 17 | 102641 | 4 | Lift chain |
| 18 | 923787 | 1 | Bushing, machine, 7/8 |
| 19 | 104760 | 3 | Spring, extension |
| 20 | 105059 | 1 | Lanyard |
| 21 | 105050 | 2 | Lift linkage |
| 22 | 104808 | 8 | Pillow block |
| 23 | 104807 | 4 | Bar, reinforcement |
| 24 | 991046 | 8 | Bolt, 5/16-18 x 2 1/2 |
| 25 | 101175 | 8 | Bolt, 7/16-14 x 1 1/2 |
| 26 | 990184 | 11 ... | Nut, 5/16-18, centerlock |
| 27 | 990585 | 3 | Nut, 5/16-18, serrated washer |
| 28 | 990839 | 8 | Nut, 7/16-14, centerlock |
| 29 | 102582 | 8 | Nut, 7/16-14, whiz |
| 30 | 976982 | 4 | Washer, 5/8 |
| 31 | 990637 | 2 | Bolt, 3/8-16 x 2 1/2 |
| 32 | 990629 | 3 | Bolt, 3/8-16 x 2 1/4 |
| 33 | 990546 | 5 | Nut, 3/8-16, centerlock |
| 34 | 976979 | 1 | Nut, 3/8-16, nyloc |
| 35 | 990613 | 1 | Nut, 3/8-16, serrated washer |
| 36 | 108322 | 1 | Lever |
| 37 | 102515 | 1 | Grip |
| 38 | 101050 | 1 | Grip |
| 39 | 104523 | 1 | Pin |
| 40 | 106532 | 1 | Pin, 3/16 x 1 1/4, grooved |
| 41 | 990761 | 2 | Nut, 1/4-20, centerlock |
| 42 | 103534 | 1 | Pin mt, upper |
| 43 | 101058 | 1 | Spring |
| 44 | 990580 | 2 | Bolt, 1/4-20 x 3/4 |
| | 106345 | 1 | Plug (Not shown)(Top of Right Console) |

DECK LIFT

POWER



DECK LIFT

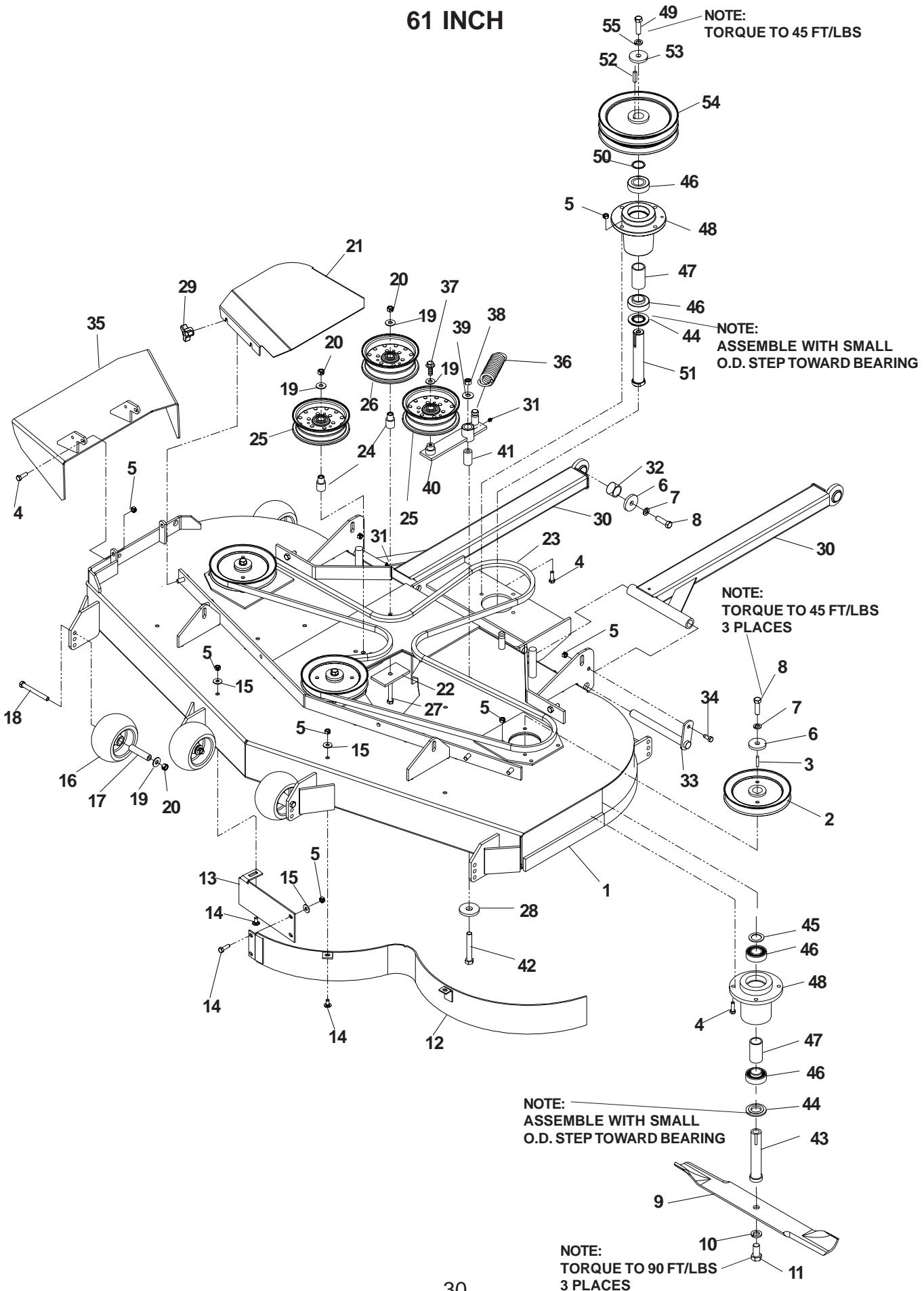
POWER

| ITEM | PART NO. | QTY. | DESCRIPTION |
|------|----------|------|-------------|
|------|----------|------|-------------|

| | | | |
|----|--------|----|-------------------------------|
| 1 | 108354 | 1 | Shaft, lift |
| 2 | 107134 | 1 | Shaft, lift, front |
| 3 | 101982 | 3 | Eyebolt, right |
| 4 | 101802 | 1 | E-ring, 7/8 |
| 5 | 101232 | 2 | Bushing, flanged-PM |
| 6 | 104310 | 2 | Link, connecting |
| 7 | 104761 | 1 | Zerk, long |
| 8 | 990654 | 4 | Pin, cotter, 5/32 x 1 1/4 |
| 9 | 104321 | 1 | Adjustment plate |
| 10 | 104530 | 4 | Spacer |
| 11 | 108319 | 1 | Adjustment plate |
| 12 | 102526 | 1 | Lift pin |
| 13 | 976989 | 1 | Hairpin, #4 |
| 14 | 105060 | 2 | Pin, clevis |
| 15 | 991043 | 4 | Bushing, machine, 5/8 |
| 16 | 105069 | 2 | E-ring, 5/8 |
| 17 | 102641 | 4 | Lift chain |
| 18 | 923787 | 1 | Bushing, machine, 7/8 |
| 19 | 104760 | 3 | Spring, extension |
| 20 | 105059 | 1 | Lanyard |
| 21 | 107227 | 2 | Pin, clevis, 1/2 x 1 3/4 |
| 22 | 108232 | 1 | Decal, lift switch |
| 23 | 107130 | 1 | Cylinder mounting |
| 24 | 105050 | 2 | Lift linkage |
| 25 | 107137 | 1 | Lift lever |
| 26 | 104808 | 8 | Pillow block |
| 27 | 104807 | 4 | Bar, reinforcement |
| 28 | 991046 | 8 | Bolt, 5/16-18 x 2 1/2 |
| 29 | 101175 | 7 | Bolt, 7/16-14 x 1 1/2 |
| 30 | 108073 | 1 | Bolt, 7/16-14 x 1 3/4, GR 5 |
| 31 | 990629 | 3 | Bolt, 3/8-16 x 2 1/4 |
| 32 | 990637 | 1 | Bolt, 3/8-16 x 2 1/2 |
| 33 | 990563 | 4 | Bolt, 3/8-16 x 1 |
| 34 | 990184 | 11 | Nut, 5/16-18, centerlock |
| 35 | 990585 | 3 | Nut, 5/16-18, serrated washer |
| 36 | 990839 | 8 | Nut, 7/16-14, centerlock |
| 37 | 102582 | 8 | Nut, 7/16-14, whiz |
| 38 | 990546 | 5 | Nut, 3/8-16, centerlock |
| 39 | 976979 | 4 | Nut, 3/8-16, nyloc |
| 40 | 976982 | 4 | Washer, 5/8 |
| 41 | 990550 | 2 | Washer, 1/2 |
| 42 | 990118 | 2 | Lockwasher, 3/8 |
| 43 | 990134 | 2 | Bolt, 3/8-16 x 3/4 |
| 44 | 107226 | 1 | Power unit |
| 45 | 107769 | 1 | Cylinder |
| 46 | 107868 | 1 | Switch |
| 47 | 107869 | 1 | Switch boot |
| 48 | 107870 | 2 | Fitting |
| 49 | 107871 | 2 | Hose assembly |
| 50 | 108984 | 2 | 'O' ring |
| 51 | 108985 | 2 | 'O' ring |

DECK ASSEMBLY

61 INCH



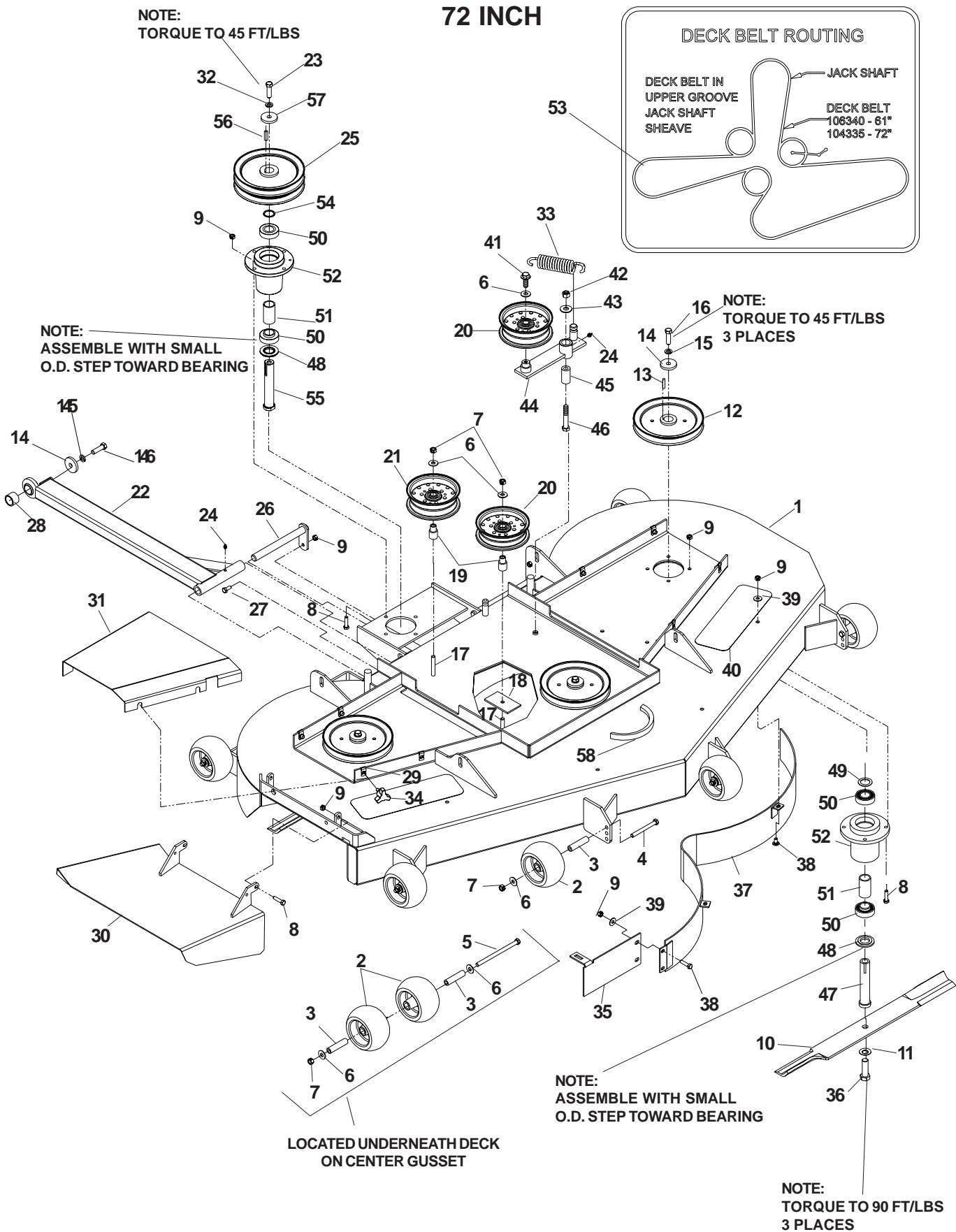
DECK ASSEMBLY

61 INCH

| ITEM | PART NO. | QTY. | DESCRIPTION | ITEM | PART NO. | QTY. | DESCRIPTION |
|------|----------|------|---------------------------------------|------|----------|------|-----------------------------|
| 1 | 106219 | 1 | 61" Deck w/decals | 30 | 107751 | 2 | Strut weldment |
| 2 | 104420 | 3 | Pulley | 31 | 976998 | 3 | Zerk |
| 3 | 101995 | 3 | Key, 1/4" sq. x 1 1/8 | 32 | 106401 | 1 | Spacer, strut |
| 4 | 990209 | 18 | Bolt, 5/16-18 x 1 | 33 | 105480 | 2 | Pin weldment |
| 5 | 990184 | 25 | Nut, 5/16-18, centerlock | 34 | 976934 | 2 | Bolt, 5/16-18 x 3/4 |
| 6 | 106504 | 5 | Washer, heavy | 35 | 106197 | 1 | Chute, discharge |
| 7 | 990247 | 5 | Lockwasher, 7/16 | 36 | 105192 | 1 | Spring |
| 8 | 100141 | 5 | Bolt, 7/16-20 x 1 1/2 | 37 | 990582 | 1 | Bolt, 3/8-16 x 1, ser. |
| 9 | 101733 | 3 | Blade, 21" | 38 | 101331 | 1 | Nut, 1/2-13, nyloc |
| 10 | 990333 | 3 | Lockwasher, 5/8 | 39 | 990550 | 1 | Washer, 1/2 |
| 11 | 103299 | 3 | Bolt, 5/8-18 x 1 1/4 | 40 | 103230 | 1 | Idler arm |
| 12 | 105465 | 1 | Main weldment | 41 | 103427 | 1 | Bushing, pivot |
| 13 | 105461 | 1 | Baffle, center | 42 | 103433 | 1 | Bolt, 1/2-13 x 3 1/4, GD. 5 |
| 14 | 990799 | 5 | Bolt, 5/16-18 x 5/8, carriage | 43 | 105501 | 1 | Spindle |
| 15 | 990692 | 5 | Washer, 5/16 | 44 | 107272 | 2 | Spacer, combo |
| 16 | 102643 | 6 | Anit-scalp roller | 45 | 102244 | 1 | Bushing, mach. 18 ga |
| 17 | 102698 | 6 | Bushing | 46 | 102677 | 4 | Bearing |
| 18 | 102754 | 6 | Bolt, 3/8-16 x 3 1/2 | 47 | 102676 | 2 | Spacer |
| 19 | 990517 | 9 | Washer, 3/8 | 48 | 104852 | 2 | Housing |
| 20 | 990546 | 8 | Nut 3/8-16, centerlock | 49 | 100141 | 1 | Bolt, 7/16-20 x 1 1/2 |
| 21 | 106129 | 1 | Belt shield, 61", right | 50 | 102244 | 1 | Bushing, mach., 18ga |
| | 106128 | 1 | Belt shield, 61", left (Not shown) | 51 | 103697 | 1 | Spindle |
| 22 | 103303 | 2 | Pad | 52 | 101995 | 1 | Key, 1/4" sq. x 1 1/8" |
| 23 | 106340 | 1 | Belt, 61" | 53 | 106504 | 1 | Washer, heavy |
| 24 | 103295 | 2 | Bushing, idler | 54 | 106346 | 1 | Sheave |
| 25 | 103257 | 2 | Pulley, idler | 55 | 990247 | 1 | Lockwasher, 7/16 |
| 26 | 103258 | 1 | Pulley, idler, tall | | | | |
| 27 | 990637 | 2 | Bolt, 3/8-16 x 2 1/2 | | | | |
| 28 | 102243 | 1 | Washer, support | | | | |
| 29 | 102070 | 6 | Knob, three prong | | | | |

DECK ASSEMBLY

72 INCH

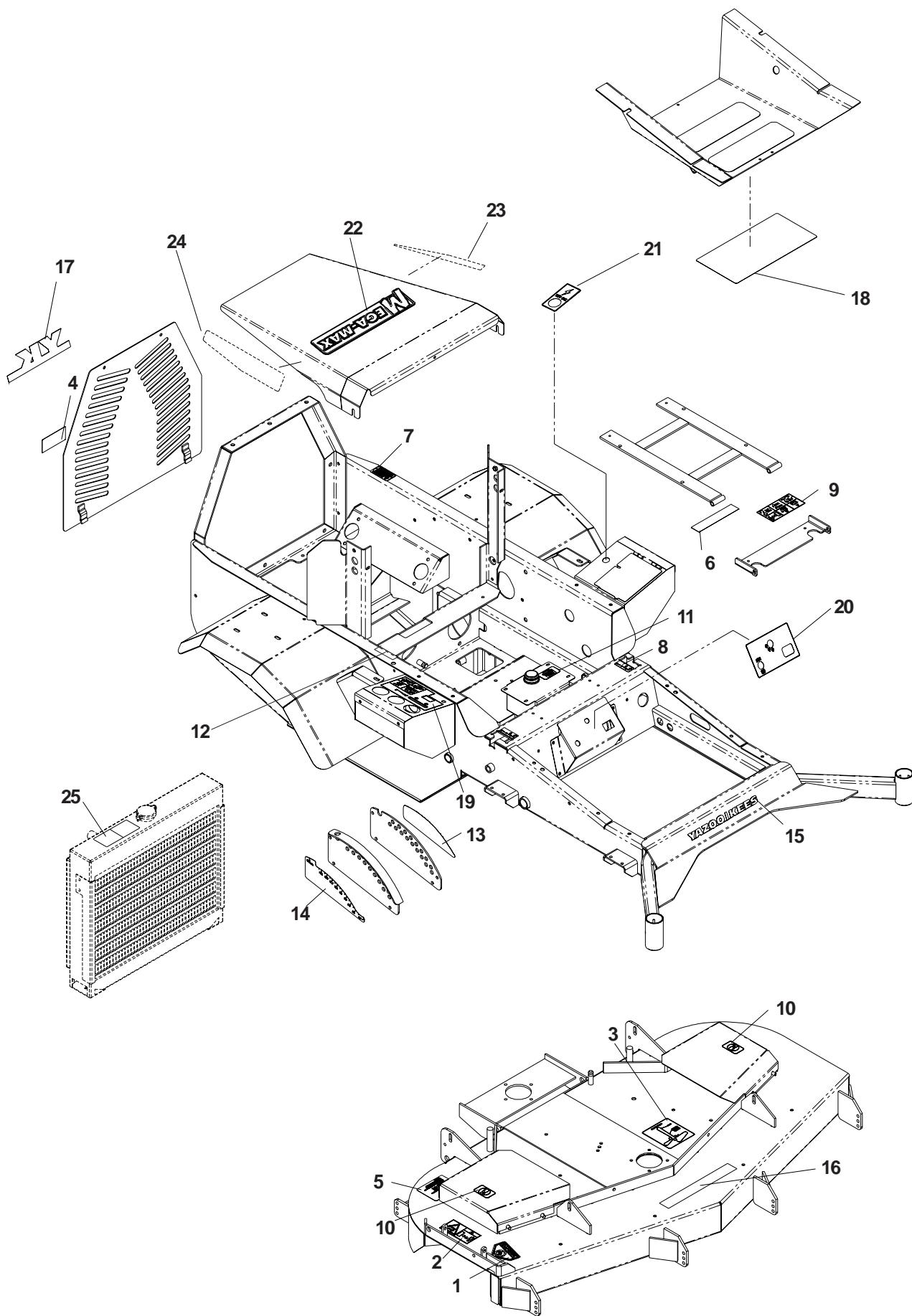


DECK ASSEMBLY

72 INCH

| ITEM | PART NO. | QTY. | DESCRIPTION | ITEM | PART NO. | QTY. | DESCRIPTION |
|------|----------|------|-----------------------------|------|----------|------|----------------------------------|
| 1 | 106220 | 1 | 72" Deck w/decals | 31 | 106169 | 1 | Shield, belt, right |
| 2 | 102643 | 8 | Anti-scalp roller | | 106171 | 1 | Shield, belt, left |
| 3 | 102698 | 8 | Bushing | | | | (Not shown) |
| 4 | 102754 | 6 | Bolt, 3/8-16 x 3 1/2 | 32 | 990247 | 1 | Lockwasher, 7/16 |
| 5 | 105422 | 1 | Bolt, 3/8-16 x 6, Gd. 8 | 33 | 105192 | 1 | Spring |
| 6 | 990517 | 11 | Washer, 3/8 | 34 | 104411 | 8 | Knob w/stud |
| 7 | 990546 | 9 | Nut, 3/8-16, centerlock | 35 | 105615 | 1 | Baffle, center |
| 8 | 990627 | 18 | Bolt, 5/16-18 x 1 1/4 | 36 | 105633 | 3 | Bolt, 5/8-18 x 2, Gd. 8 |
| 9 | 990184 | 25 | Nut, 5/16-18, centerlock | 37 | 105614 | 1 | Baffle, center curved |
| 10 | 105476 | 3 | Blade, 25" | 38 | 990799 | 5 | Bolt, 5/16-18 x 5/8, carriage |
| 11 | 105634 | 3 | Washer, 5/8, spring | 39 | 990692 | 5 | Washer, 5/16 |
| 12 | 105485 | 3 | Pulley | 40 | 977778 | 2 | Pad, abrasive |
| 13 | 101995 | 3 | Key, 1/4" sq. x 1 1/8" | 41 | 990582 | 1 | Bolt, 3/8-16 x 1, ser. |
| 14 | 106504 | 5 | Washer, heavy | 42 | 101331 | 1 | Nut, 1/2-13, nyloc |
| 15 | 990247 | 5 | Lockwasher, 7/16 | 43 | 990550 | 1 | Washer, 1/2 |
| 16 | 100141 | 5 | Bolt, 7/16-20 x 1 1/2 | 44 | 103230 | 1 | Idler arm |
| 17 | 101341 | 2 | Bolt, 3/8-16 x 3 | 45 | 103427 | 1 | Bushing, pivot |
| 18 | 103303 | 2 | Pad | 46 | 103433 | 1 | Bolt, 1/2-13 x 3 1/4, Gd. 5 |
| 19 | 103295 | 2 | Bushing, idler | 47 | 105501 | 1 | Spindle |
| 20 | 103257 | 1 | Pulley, idler | 48 | 107272 | 2 | Spacer, combo |
| 21 | 103258 | 2 | Pulley, idler (tall) | 49 | 102244 | 1 | Bushing, mach. 18 ga |
| 22 | 107750 | 1 | Strut, right | 50 | 102677 | 4 | Bearing |
| | 107751 | 1 | Strut, left (Not shown) | 51 | 102676 | 2 | Spacer |
| 23 | 100141 | 1 | Bolt, 7/16-20 x 1 1/2 | 52 | 104852 | 2 | Housing |
| 24 | 976998 | 3 | Zerk | 53 | 104335 | 1 | 72" Deck belt |
| 25 | 106346 | 1 | Sheave | 54 | 102244 | 1 | Bushing, mach.,18 ga |
| 26 | 105480 | 1 | Pin | 55 | 103697 | 1 | Spindle |
| | 102619 | 1 | Pin, pivot (Not shown) | 56 | 101995 | 1 | Key, 1/4" sq. x 1 1/8" |
| 27 | 976934 | 2 | Bolt, 5/16-18 x 3/4 | 57 | 106504 | 1 | Washer, heavy |
| 28 | 106401 | 1 | Spacer, strut | | | | |
| 29 | 104763 | 8 | "U" clip | | | | |
| 30 | 108320 | 1 | Chute, discharge | | | | |

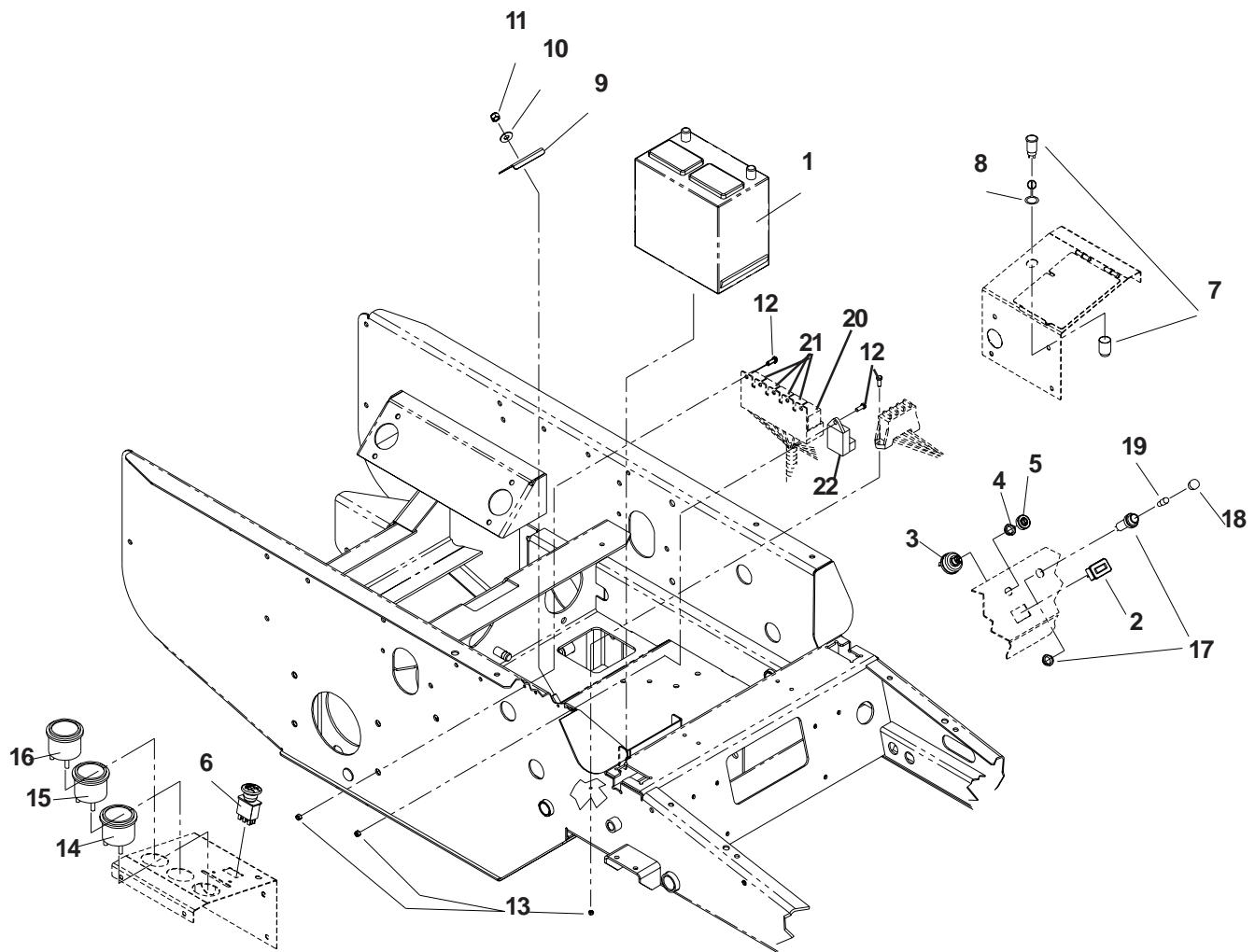
DECALS



DECALS

| ITEM | PART NO. | QTY. | DESCRIPTION |
|------|----------|------|-----------------------------------|
| 1 | 913010 | 1 | Decal, CPSC |
| 2 | 105746 | 1 | Decal, Euro severing |
| 3 | 108335 | 1 | Decal, Belt routing |
| 4 | 105744 | 1 | Decal, Euro danger, belt drives |
| 5 | 105232 | 1 | Decal, Anti-scalp |
| 6 | 105745 | 1 | Decal, Euro battery warning |
| 7 | 101881 | 1 | Decal, Prop 65 |
| 8 | 103333 | 2 | Decal, Motion control |
| 9 | 105785 | 1 | Decal, Euro warning |
| 10 | 105743 | 2 | Decal, Euro no step |
| 11 | 105301 | 1 | Decal, Mobil |
| 12 | 105334 | 1 | Decal, Fuel valve |
| 13 | 104899 | 1 | Decal, Height indication |
| 14 | 104898 | 1 | Decal, Height indication |
| 15 | 103420 | 1 | Decal, Yazoo/Kees |
| 16 | 102063 | 1 | Decal, Commercial |
| 17 | 107053 | 1 | Decal, YK |
| 18 | 108124 | 1 | Decal, Service |
| 19 | 108122 | 1 | Decal, Right Console |
| 20 | 108142 | 1 | Decal, Console |
| 21 | 108123 | 1 | Decal, 12V DC |
| 22 | 106265 | 1 | Decal, Megamax |
| 23 | 108262 | 1 | Decal, 34 Turbo, left |
| | 108264 | 1 | Decal, 27 Diesel, left |
| 24 | 108263 | 1 | Decal, 34 Turbo, right |
| | 108265 | 1 | Decal, 27 Diesel, right |
| | 100128 | 1 | Decal, engine exhaust (Not shown) |
| 25 | 108497 | 1 | Decal, HOT |

ELECTRICAL GROUP

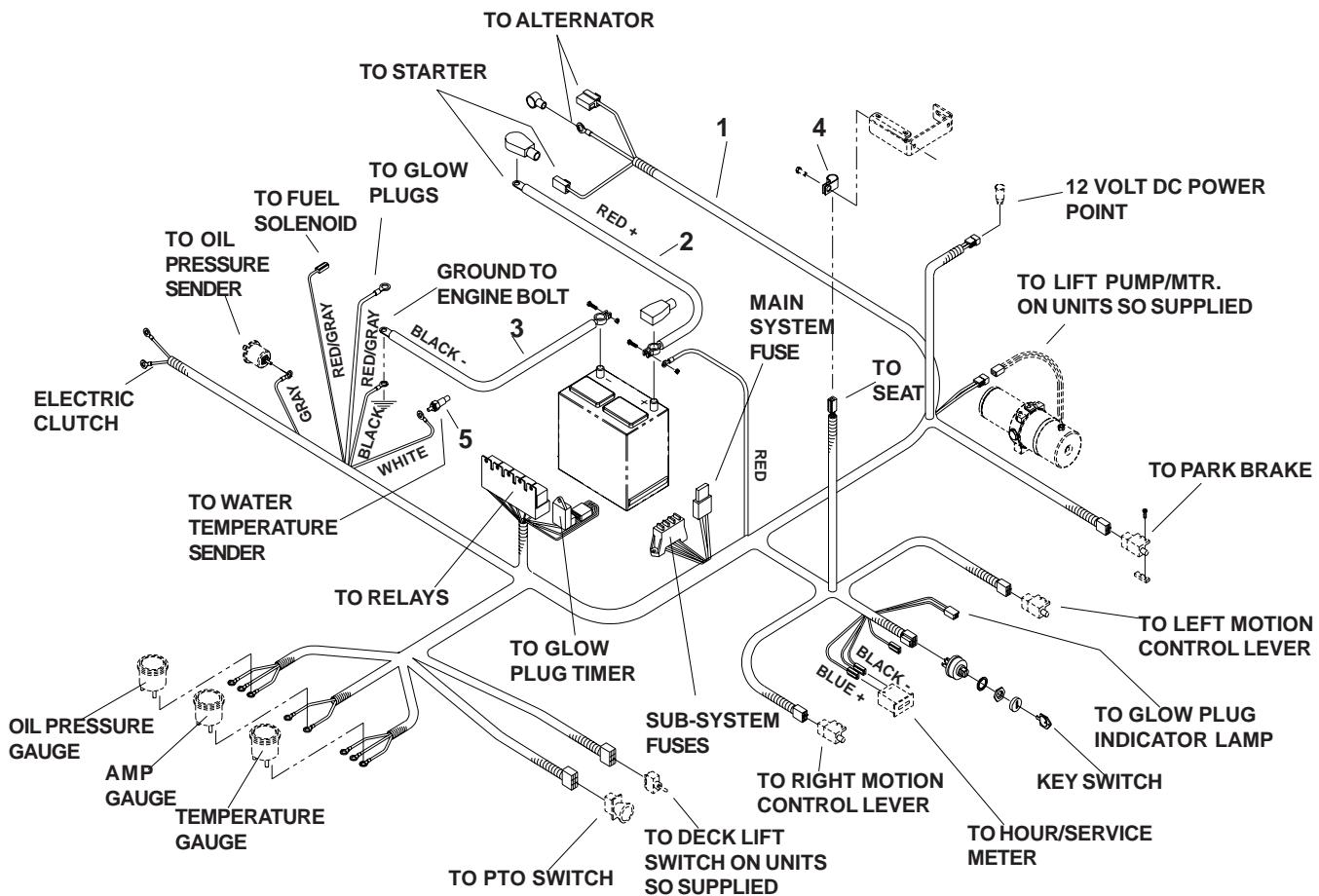


ELECTRICAL GROUP

ITEM PART NO. QTY. DESCRIPTION

| | | | |
|----------|--------------------|---------|--------------------------------------|
| 1 | 102423 | 1 | Battery |
| 2 | 108016 | 1 | Hourmeter, LCD w/flash alert |
| 3 | 101770 | 1 | Switch, ignition |
| 4 | 103177 | 1 | Nut, ignition switch |
| 5 | 103178 | 1 | Cap, ignition switch nut |
| 6 | 101768 | 1 | Switch, clutch |
| 7 | 107856 | 1 | Power source housing |
| 8 | 107857 | 1 | Power source cap |
| 9 | 107755 | 1 | Clamp |
| 10 | 990692 | 1 | Washer, 5/16 |
| 11 | 990717 | 1 | Nut, 5/16-18 |
| 12 | 106312 | 5 | Bolt, , #10-24 x 3/4 |
| 13 | 976977 | 5 | Nut, #10-24, nyloc |
| 14 | 105246 | 1 | Gauge, temperature |
| 15 | 106388 | 1 | Gauge, amperes |
| 16 | 106387 | 1 | Gauge, oil pressure |
| 17 | 107920 | 1 | Lamp socket |
| 18 | 108174 | 1 | Lens |
| 19 | 108175 | 1 | Lamp |
| 20 | 108361 | 1 | Relay, glow plug |
| 21 | 102914 | 4 | Relay |
| 22 | 108348 | 1 | Timer/glow plug |
| | 101771 | 1 | Fuse, 7.5 AMP, 32 volts, (Not Shown) |
| | 102086 | 1 | Fuse, 20 AMP, 32 volts, (Not Shown) |
| | 108978 | 1 | Fuse, 10 AMP, 32 volts, (Not Shown) |
| | 108979 | 1 | Fuse, 30 AMP, 32 volts, (Not Shown) |
| | 108980 | 1 | Fuse, 50 AMP, 32 volts, (Not Shown) |

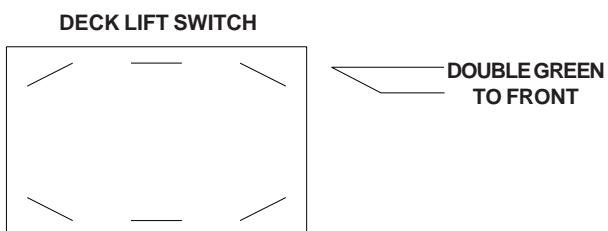
WIRE HARNESS



ITEM PART NO. QTY. DESCRIPTION

| | | | |
|---------|--------------|---------|-------------------------|
| 1 | 106390 | 1 | Harness, engine, diesel |
| 2 | 107941 | 1 | Cable, positive |
| 3 | 107942 | 1 | Cable, negative |
| 4 | 102685 | 1 | Loom clip |
| 5 | 106386 | 1 | Sender, temperature |

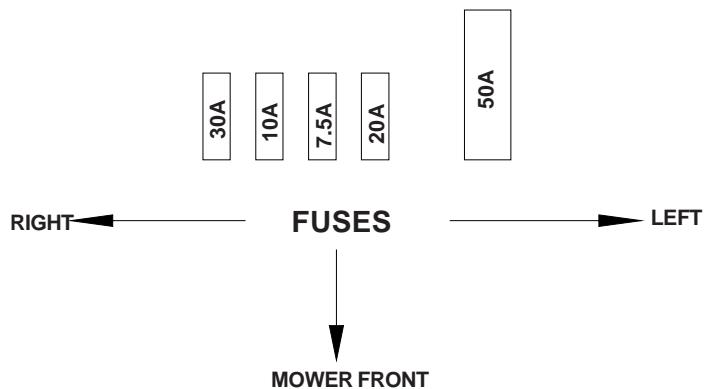
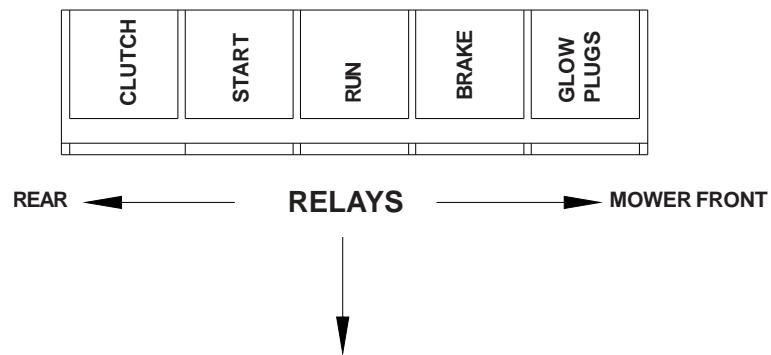
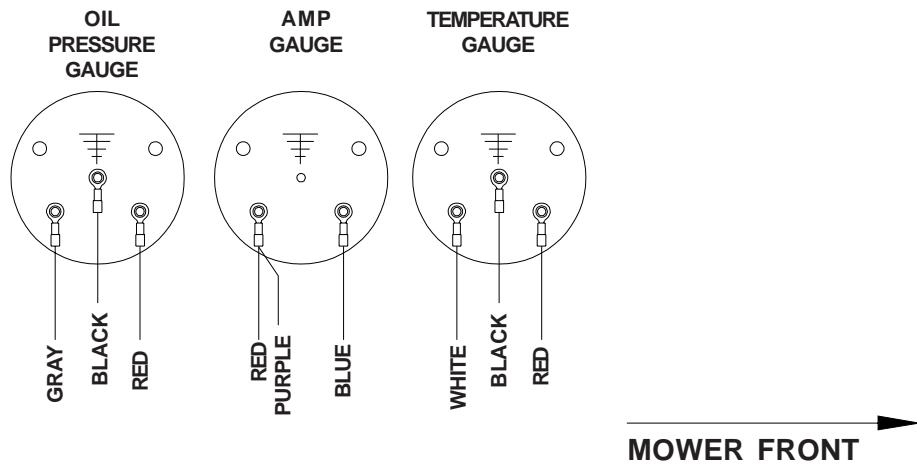
DECK LIFT SWITCH VIEWED FROM TERMINAL SIDE



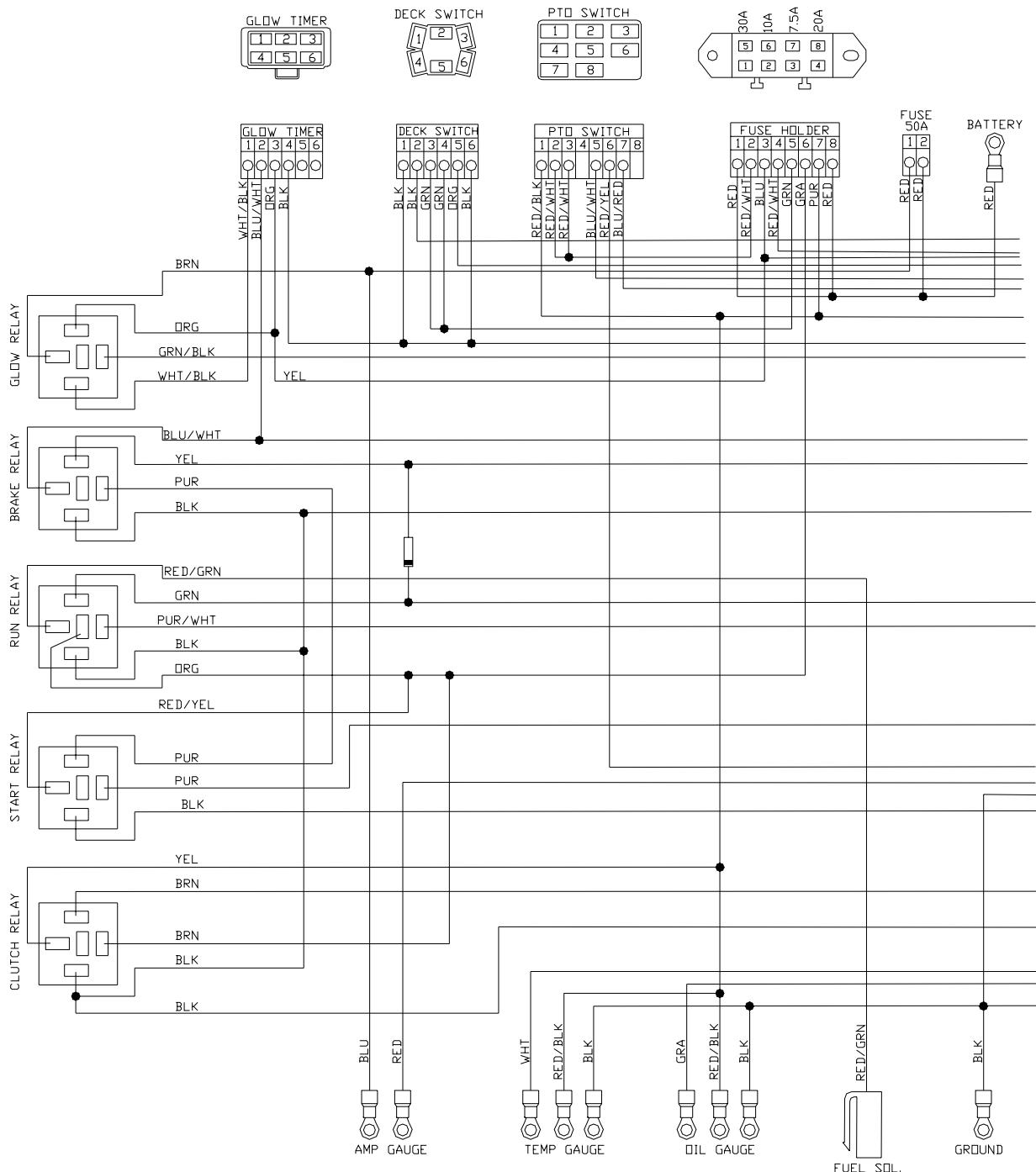
MOWER FRONT

WIRE HARNESS

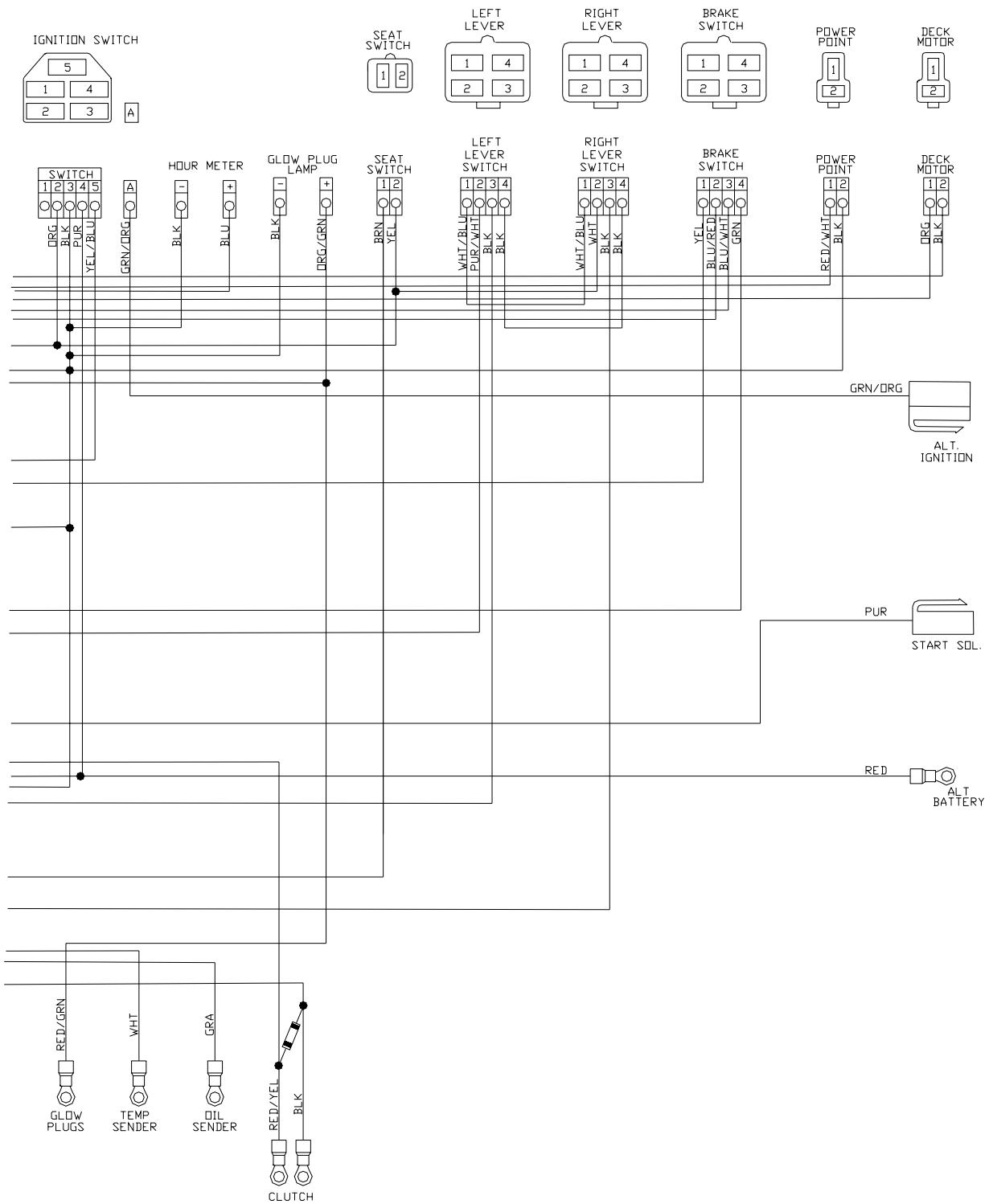
GAUGE WIRING VIEWED FROM TERMINAL SIDE



WIRING SCHEMATIC



WIRING SCHEMATIC



YAZOO / KEEES